#### Green IT Governance: An Empirical Study For Successful Green IT Implementation

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#### ABSTRACT

IT has, without doubt, substantially enhanced business productivity and improved the overall quality of our lives. However, but this increasing growth is placing a tremendous burden on our environment. The concept of Green IT has emerged in 1992 when the U.S. Environmental protectionAgency unveiled Energy Star. It has received great attention in the past two decades. It is now becoming more compelling for IT companies as sustainability has become a biggest challenge. It has becomeessential to adopt Green IT culture for sustainable future. It is crucial to look in to increasing problems of power consumptions, e-waste, unsustainable work practices like leaving PCs, laptops switched on when not in use, keeping screen savers on, excessive use of printers, etc.

Most companies are talking a good game but not actually going green where it counts.Lot of researches shows that Green IT practices are adopted in an adhoc manner with no proper governance in place. Green IT Governance plays a very crucial role in overall implementation of Green IT management in an organisation.Green IT Governance dimension can

measured using the indictors such as budget allocation, well defined roles, responsibilities, accountability and presence of administrative processes for promoting Green IT initiatives and existence of metrics for assessing the impact of Green IT initiatives.

This paperwill provide a deeper insight about indicators for Green IT Governance. An online questionnaire survey method was used and the data for 100 IT companies were analysed. Kruskal Walis and Chi square test were used to hypothetically uncover the difference in

adoption level of Green IT governance indicators amongst large, medium sized and small IT companies.

Keywords:Green IT, Green IT Governance, Green IT Metrics, Green IT Expert, Green IT advocate

#### INTRODUCTION

India is currently one of the largest IT capitals in the modern world. Tata Consulting services Accenture, Infosys, Oracle Financial Services, Mphasis, Mindtree and HCL Technologies, are all global IT giants. Several international companies have set up their offices here in India like Google,IBM, Accenture, Microsoft etc. It has aided in transforming Indian economy from anagriculture-based economy to a knowledge driven economy. With this swiftexpansion of IT sector, it is posed with one of the majorchallenges i.e. environmental sustainability of IT. According to the statement from IT committee,MCCIA (Mahratta Chamber of Commerce Industries & Agriculture), computingresource costs are reducing but the power costs are increasing substantially. IT users in India are significant consumers of electricity (DNA, 2013; http://www.dnaindia.com/pune/report-green-computing-is-fast-becoming-acompulsion-1873213).

Rapidly growing e-waste, escalating energy consumption, together with government-imposed levies on carbon production, are increasingly affecting the cost of doing business, creating many present business practices cost-effectively unsustainable. It is becoming gradually more crucial for all businesses to perform in an environmentally responsible manner, both to complete their legal and moral obligations, and to improve the brand and corporate image.

Most companies are talking a good game but not actually going green where it counts. Lot of researches shows that Green IT practices such as leaving PCs, laptops switched on when not in use, keeping screen savers on, excessive use of printers, etc. are adopted in an adhoc manner with no proper governance in place. Adoption of these practices in a haphazard way with no management and monitoring will not successfully make an environmentally conscious organisation. Even though researches have been done in this area for the past two decades Green IT is still at nascent stage and each organization adopts it according to its own criteria. That is why it is extremely important to develop the bases or best practices of governance and management that permit organizations to execute Green IT practices correctly and standardize them.Green IT Governance plays a very crucial role in overall implementation of Green IT management in a company. Without proper governance of Green IT initiatives will lead to unmonitored efforts towards environmental sustainability, where there be no accountability and responsibility for such a required action in current scenario.

This research is an attempt to unveil the various indicators of the Green IT governance and the status of overall governance in selected IT companies in Pune. The research was endeavoured to ascertain the answer to the following research questions:

- What are the various indicators for Green IT governance?
- Do IT companies have any formal system in terms of Green IT governance?
- Whether size of the IT companies matter for Green IT governance?

#### LITERATURE REVIEW

Governance refers to the overall administration infrastructure to implement Green IT. Green IT necessitates sound management infrastructure to realize impacts, prioritize actions and supervise the enterprise's responses. The governance dimension of G-preparedness can be measured using the indictors such as budget allocation, well defined roles, responsibilities, accountability and control for Green IT initiatives, existence of standard administrative processes for developing Green IT initiatives, formation of metrics for evaluating the impact of Green IT initiative and other resources for Green IT(Molla et al., 2008; Molla et al., 2009a)

The study performed by Molla et al. (2009b) revealed that most of the companies had no clear metrics for evaluating the impact of Green IT adoption and overall, the Green IT governance was just starting to develop (Molla et al., 2009b).

Substantial contribution has been made by Molla in investigating Green IT governance indictors. Hehas pinpointed the various Green IT governance considerations which are importantforoverall administration and management of Green IT adoption. Green IT can be executed effectively by formalizing a process which provides proper understanding of inputs, outputs, roles and responsibilities, workflows, metrics etc. Specialized roles need to be created such as sustainability head to overall govern the Green IT initiatives. Manager at operational level needs to be appointed for day-to-day operation

and coordination of activities of Green IT.

Green IT steering committee as adecision-making body, including stakeholders from IT and the business can be formalized and put on board. This committee is responsible for the development of the Green IT policy, oversight of operational area, monitoring progress and proposing corrective actions that the respective process owner or departmental manager can then mandate (Spafford, 2008).

Roles and responsibly are also centered by Neil (2011). RACI (responsible, accountable, consulted and informed) matrix has been established, which is a responsibility assignment matrix system that brings structure and transparency to assigning the roles that people play with in team. Actors such as Green IT champion, Chief sustainability manager, procurement manager have been recognized for effective execution of Green IT (Neil, 2011).

PatónDavid (2017) proposed Governance and Management Framework for Green IT, based on COBIT 5, establishing the characteristics needed to carry out the governance and management of Green IT in an organization.

Researcher	Contribution in Green IT Governance indicators			
Molla et al., 2008	Highlighted on budget allocation, role of CIOs, roles& responsibilities of sustainability Head, accountability, existence of standard administrative processes, establishment of metrics			
Molla et al.,2009a; Molla et al., 2009b	Concentrated on target setting for carbon footprint, roles and responsibilities, metrics establishment and responsibility of IT department for its own electricity cost			
Spafford, 2008	Considered roles and responsibilities and metrics establishment			
Neil, 2011	Emphasised on roles and responsibilities			
PatónDavid et al., 2017	Governance and Management Framework for Green IT			

Table 1 below summarizes the research reported on Green IT governance indicators.

 Table 1: Research reported on Green IT governance indicators

Overall, it can be observed that companies having correctlydefined Green IT policy and practices will not be able to successfullyimplement Green IT initiatives without Green IT governance having sound and defined governing body. In order to transform policy, in to practices through appropriate channel, Green IT governance plays an essential role in executing Green IT initiatives. Even though few researchers have settled on the significance of Green IT governance and have recognized some of its indicators, but it appears that Green IT governance is distinctly less explored area. It is very important to find out what companies are undertaking to accelerate Green IT initiatives in their companies. Indicators such as creating Green IT awareness by encouraging employees to attend Green IT seminars, establishing Green IT club in the company and training programs for the employees would assist IT companies to enhance the awareness about Green IT. Association with groupscommitted to Green IT and Green IT reporting inside and outside the company, would furthermorereinforce and promote Green IT.

#### **RESEARCH METHODOLOGY**

An online survey instrument targeted towards the large, medium sized and small IT companies had been developed to measure the status of Green IT governance indicators. Nineteen indicators were considered to measure Green IT governance dimension. The validity and consistency of the developed questionnaire had been checked prior to their administration to the target population by discussing with two independent IT experts from IT industry. The questionnaire was divided in to two sections. First section focused on general characteristics about the respondents (name of the company, employee count etc.) and second section measured the Green IT Governance indicators. 100 NASSCOM registered IT companies from Pune was considered for the current research.

Green IT governance indicators considered for analysis were measured on ordinal (5-point scale) and nominal scale. 19indicators were taken into consideration as listed in the table below with their response categories, out of which first eight indicators were measured on 5-point scale and rest of the indicators were measured on nominal scale.

Sr. No	Indicators	No. of Response categories
1.	Encourage employees to attend seminar/ workshops on Green IT	<ol> <li>Not at all</li> <li>To a little extent</li> </ol>
2.	Encourage employees to suggest through Green IT Club	3. To some extent
3.	Share environmental information on website	4. To much extent
4.	Roles and responsibilities clearly defined	5. To a great extent
5.	Set a target for reducing IT carbon footprint	
6.	Engage the service of Green IT expert	
7.	Analysing IT energy bill separately	
8.	Auditing the power efficiency of existing IT systems	
9.	Association with any Green IT group	1. Yes
10.	Green IT compliance required from customers	2. No
11.	Enforce Green IT compliance on IT suppliers	-
12.	Green IT advisory team	-
13.	Green IT metrics	-
14.	Green IT auditing practice	_
15.	Tangible benefits from government agencies	-
16.	Green IT feedback system	_
17.	Company's budget for Green IT implementation	1. None
		2. 1-5%
		3. 6-15%
		4. 16-25%
		5. More than 25%
		6. Don't know
18.	Green advocate coordinating all Green IT activities	1. No, not at all
		2. No, but we are considering one
		3. Yes, but they do not
		focus on all IT
		initiatives
		4. Yes, focused
		exclusively on IT initiatives
		5. Yes, focused on all
		green initiatives as a
		whole (including IT)
19.	Green IT champion	1. C- Suits – CEO, CTO,
		CIO
		2. Owner, chairman,
		partners
		3. IT department
		4. Finance department
		5. Marketing department

Tuble 2, Green II Governunce mulcutors	Table 2:	Green 1	IT	Governance	Indicators
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#### DATA ANALYSIS AND HYPOTHESIS TESTING

The data was analysed based on the size of IT companies. The size of the company was the criteria to categorised IT companies in to major three categories: Small, Medium sized and Large Companies (Small: Employee count up to 100; Medium sized : Employee count between 101 and 1000 and Large: Employee count more than 1000).

Figure 1 shows the median comparison for eight indicators measured on five-point scale.

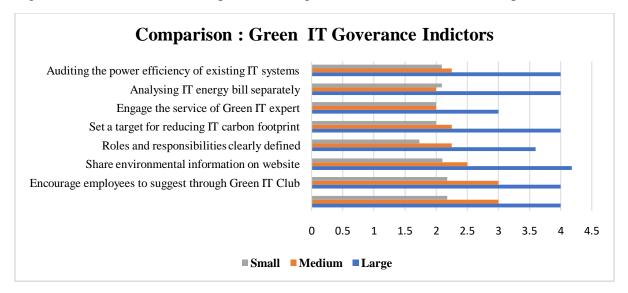


Figure 1: Median Comparison for eight indicators measured on five-point scale

Table 3 shows the extent of efforts taken by large, medium sized and small IT companies with respect to nominal Green IT governance indicators. The data in percentages were converted into the symbolic presentation for easy interpretation.

Sr.	Green IT Governance Indicators	Size of the IT Company		
No	Green 11 Governance mulcators	Large	Medium	Small
1.	Budget Allocation	•		0
2.	Green advocate coordinating all green activities	•		0
3.	Green IT advisory team	•		0
4.	Green IT compliance required from customers	0	0	0
5.	Enforce Green IT compliance on IT suppliers		0	0
6.	Green IT advisory team	•		0
7.	Green IT metrics	٥	0	0
8.	Green IT auditing practice	٥	0	0
9.	Tangible benefits from government agencies			۵
10.	Green IT feedback system		0	0
11.	Association with any Green IT group	0	0	0

### Table 3: Efforts taken by large, medium sized and small IT companies with respect to nominal Green IT governance indicators

• Initiatives taken to a great extent Some efforts taken • No Focus

The research was endeavoured to ascertain the answer to the following research questions:

- What are the various indicators for Green IT governance?
- Do IT companies have any formal system in terms of Green IT governance?
- Whether size of the IT companies matter for Green IT governance?

Based on the review of literature and the above research questions the following hypothesis was proposed.

 $H_0$ : Small, medium sized and large IT companies do not differ in Green IT governance implementation.

 $H_1$ : Small, medium sized and large IT companies differ in Green IT governance implementation.

Kruskal Wallis test was applied on eight indicators regarding Green IT governance, measured on a 5-point scale (1- Notat all, 2- To a little extent, 3- To some extent, 4- To much extent and 5- To a greatextent). This eight-item scale was collapsed to a single item scale using transformcompute command in IBM SPSS for convenient data analysis.  $\chi^2$  values was found to be 13.982 and P(sig) =0.001 Since the p value (0.001) is less than the level of significance (0.05), small, medium sized and large IT companies differ across Green IT governance indicators measured on 5-point scale.

Chi-square test was applied on indicators which were measured on nominal scale. All indicators except association with any Green IT group (Asymp. Sig (2 sided) =0.576), Green IT compliance required from customers (Asymp. Sig (2 sided) =0.832), Tangible benefits from government agencies (Asymp. Sig (2 sided) =0.411) has Asymp. Sig value less than the level of significance (0.05). Thus, for majority of the indicators measured on nominal scale, small, medium sized and large IT companies differ across Green IT governance indicators.

Considering output of both he tests applied, null hypothesis was rejected. Hence Small, medium sized and large IT companies differ in Green IT governance implementation.

#### **KEY FINDINGS**

- 1. Large IT companies are promoting Green IT by inspiring their employees toattend seminars, forming Green IT club, sharing information on their website, having clear roles and responsibilities, setting target to reduce their carbon footprint, hiring Green IT expert, analysing the IT energy bill separately and auditing the power efficiency of existing IT systems.
- 2. Large IT companies are more serious in implementing Green IT by allocating budget, having Green advocate who coordinates Green IT activities, discussing theirGreen IT implementation with their Green IT advisory team as compared to medium sizedIT companies. medium sized IT companies are making their effort in the above-mentioned areas whereas small IT companies are not focusing on them.
- 3. Large IT companies are taking some efforts to use Green IT metrics for evaluating their Green IT credentials, improve their Green IT implementation in the

form of feedback system, audit their Green IT implementation and enforce Green IT on their suppliers. medium sized and small IT companies are not focusing on them.

- 4. Irrespective of the size of the IT company, there is no association with Green IT groups that help to promote Green IT implementation in the companies and no Green IT compliancerequired from customers. Green IT adoption has not yet become necessary fromcustomers' side.
- 5. IT companies are getting very fewertangible benefits from government agencies. This indicates that governmentagencies are not making adequate efforts to promote Green IT.
- 6. C-suits (CEO, CTO, CIO), partner, owner, chairman, and IT department drive Green IT implementation in all the IT companies. Other departments like finance, marketing department etc. have not yet participating in Green IT implementation.
- 7. Based on the current research Green IT governance indicators cate be categorised in to basic, intermediate and advanced level. This will help IT companies to start their journey of Green IT adoption and increase their level from basic to advance. Table 4 depicts the three levels.

Level	Green IT Governance Indicators		
Basic	Employee Green IT forum/club		
	Participation of employees in Green IT seminars/workshops		
	Presence of Green IT at social networking sites/ blogs/intranet		
	Publishing Green IT information on organization's website		
	Having Green IT volunteers / Green IT Head like Sustainability Manager/ Sustainability Head		
Intermediate	Budget allocation		
Interineulute	Consultation of Green IT expert		
	Organization training		
	Role creation		
	Target setting for carbon reduction		
Advanced	Green IT promotion		
	Green IT metrics		
	Green IT auditing		
	Analysing IT energy bill separately from the overall corporate		
	bill		
	Green IT feedback mechanism in any form like Intranet portal		
	to receive suggestions from anybody in the organizations		
	Annual meeting and publication of annual reports		

 Table 4: Three Levels for Green IT Governance Indictors

#### CONCLUSION

Despite having realized the importance of Green IT governance, IT companies still have a long way to go to strengthen their Green IT efforts through proper governance. Overall Green IT governance is relatively stronger in large IT as compared to medium sizedand small IT companies. This could be mainly because large IT companiesare more environmental conscious and have the capability to invest in such initiatives ascompared to medium sized and small IT companies. But indicators like Green ITaudit, formal feedback system, Green IT metrics, and association with Green ITpromoting groups are not focused much, indicating that the evaluation of Green ITimplementation is not done and hence there is no formal and systematic approach to improvise and review Green IT implementation. The current research has supplemented indicators such as creating Green IT awareness through encouraging employees to attend Green IT seminars, forming Green IT club in the company, formal feedback mechanism and association with Green IT promoting groups apart from the existing indicators.

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#### Pune-21 Abstract

The terms data analytics, business analytics, big data analytics, and data science are more or less same. Data analytics is the analysis of huge or small data, in order to understand it and discover and use the knowledge hidden inside data. Business analytics is the application of data analytics to business. There are many commercial data analytics tools and platforms available such as R, SAS, Hadoop etc. These tools are very powerful and helpful in effective and efficient analysis of big data. The primary objective of this paper is to explore the impact of business analytics tools in decision making. We also gained deep insight into understanding concept of business analytics, drivers, tools of business analytics and BA project life cycle.

Keywords: R, big data, data analytics, business analytics.

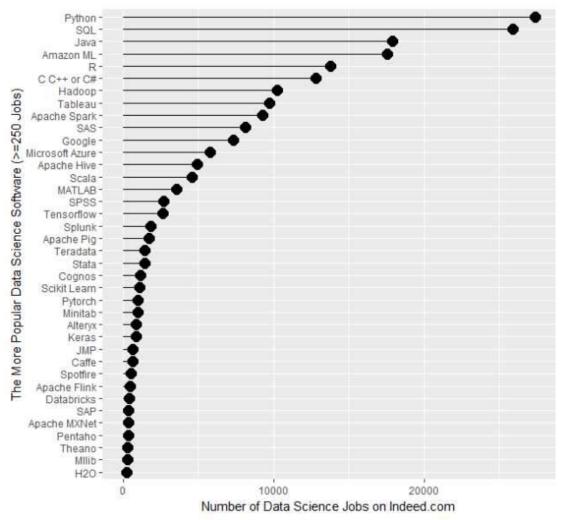
#### • Introduction:

With advent of technology the businesses have become highly competitive. To sustain, businesses have to invent the ultimate methods to attract end customer. Data or business analytics has enabled this effectively. Business analytics can be applied to many field including manufacturing, logistics, finance, marketing and sales, e-commerce, Human resource management product design etc.

In this section, we discuss basics of business analytics its growth some of the areas in which data/business analytics is used effectively to the benefit of the organizations.

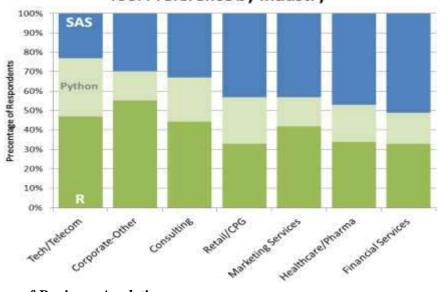
#### • Business Analytics:

Business analytics (BA) refers to "the extensive use of data, statistical and quantitative analysis, explanatory and predictive models, and fact-based management to drive decisions and actions" (G.Cao,Y.Duan,2015).Big data analytics helps organisation to amalgamate their data to identify new opportunities. This helps organisation to plan their strategies to grow their business in more smarter way.



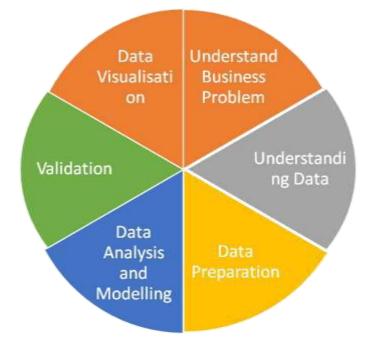
The recent trends shows that there are more data science jobs exist in the market such as Python, SQL,R, Hadoop SAS and so on.

Given below is the trend reflected by industry with respect to business analytics tools. Tech/Telecom most heavily favors open source options R and Python. As in 2016 and 2017, SAS continues to have a stronghold in the Retail/CPG and Financial Services industries. (Burtch,2017)



Tool Preference by Industry

- Drivers of Business Analytics:
  - Highly competitive business with increasing business risk.
  - Advances computing capabilities specially cloud technology.
  - Ability to amalgamation of variety of data from multiple sources.
  - Infinite storage facility
  - Trend of using programming tools such as R programming and Hadoop.
  - Use of various algorithms and statistical methods.
- Life Cycle of a Business Analytics Project



#### **Step 1: Understand the business Problem:**

Business Analyst should examine the business problem and all data relevant to the business issue. Examine the input and output (i.e. deliverables).

#### Step 2: Understanding Data :

In this step the data is studied in greater detail. Data mining tool,R,Python helps you in data cleansing and data preparation. Operations such as categorisation, sorting, omission even spelling mistakes are taken care of. Data redundancy is removed.

#### **Step 3: Data Preparation:**

In this stage, business analyst brainstorm the data, plot the histogram, identify the missing values and fill in the blanks. One may start to formulate the hypotheses. This stage analyses the outliers and remove the outliers to remove the its impact on the analysis.

#### **Step 4: Data Analysis and modelling:**

This stage is used to build the model and test the data. Various types of models are used such as regression, correlation, forecasting models, ANOVA etc.

#### **Step 5: Validation:**

It is necessary to validate the data once the model is crafted. Dis the model work properly and whether or not there is necessity for more cleansing of data.

#### **Step 6: Data Visualisation:**

Once the insights are derived from the model it is necessary to present it to the customer and illustrate the conclusion.

Next section explains role of business analytics in decision making.

#### • Business Analytics and Decision making:

Business analytics aims to generate knowledge, understanding and learning – collectively referred to as 'insight' – to support evidence-based decision making and performance management. Decision making is a dynamic, contextual and personal/group activity in which prior knowledge and experience are recalled and combined with information. Many established companies have built an analytical capability. They have also demonstrated a clear link between company performance and the effective use of data to generate insight for decision making.

As stated in earlier section, Business analytics has a wide range of application such as human resource management, customer relationship management, financial management, marketing, logistics and supply chain management etc.

#### > Marketing and sales:

Business Analysts use business analytics to identify which marketing channel would be most effective (for example, e-mails, web sites, or direct telephone contacts). They also use business analytics to determine which offers make sense to which types of customers (in terms of geographical regions, for instance) and to specifically tune their offers.

#### Human Resources:

An HR department can identify which employees have high potential for retention by processing employee data. Similarly, an HR department can also analyse which competence (qualification, knowledge, skill, or training) has the most influence on

Page | **563** 

the organization's or team's capability to deliver quality within committed timelines.

#### > Product Design:

This analysis may reveal issues with materials, issues with the processes employed, issues with the design process itself, issues with the manufacturing, or issues with the handling of the equipment installation or later servicing. The results of such an analysis can substantially improve the quality of future designs by any company.

#### > Service Design:

Business analytics may be used to Identify components of the service, product design and cost factors in pricing. The length of warranty, coverage during warranty, and pricing for various services can also be determined based on data from earlier experiences and from target market characteristics.

#### Customer Service and Support Areas

Customer comments on the Web or on social media (for example, facebook, shopping site, Twitter) provide a significant source of understanding about the customer pulse as well as the reasons behind the issues faced by customers. A service strategy can be accordingly drawn up, or necessary changes to the support structure may be carried out, based on the analysis of the data available to the industry.

#### > Banking sector:

Banks are leading by discovering new ways to exploit transactional and behavioral consumer data. Banks are routinely going beyond the conventional structured information such as credit score reports and are also looking out for unconventional sources of information such as loyalty card consumer data, and government information.

Next section discuss about different data analysis tools.

#### • Data Analysis Tools:

Many commercial and free tools are available to perform data analysis. Few important tools are listed below.



Name of BA Tool	Details
MATLAB	Full set of statistics and machine-learning functionality.
	Nonlinear optimization, systemidentification, and financial
	modeling.
IBM SPSS	SPSS ha full set of statistical analysis, parametrics, nonparametric
	analysis, classification, regression, clustering analysis. Bar charts,
	histograms, boxplots. Social media analysis, textanalysis, and so
	forth.
Statistica	Statistical analysis, graphs, plots, data mining, data visualization,
	andso forth.
R Programming	R is the leading analytics tool in the industry and widely used for
	statistics and data modeling. It can easily manipulate your data
	and present in different ways. R has full set of functions to
	supportstatistical analysis, histograms, boxplots, hypothesis
	testing, inferentialstatistics, t-tests, ANOVA, machinelearning,
	clustering, and so forth.
Minitab by	Minitab has descriptive statistical analysis, hypothesis testing,
Minitab Statistical	data visualization,t-tests, ANOVA, regression analysis, reliability,
Software	and survival analysis.
Tableau	Tableau Public is a free software that connects any data source
	be it corporate Data Warehouse, Microsoft Excel or web-based
	data, and creates data visualizations, maps, dashboards etc. with
	real-time updates presenting on web.
SAS	SAS is a programming environment and language for data
	manipulation and a leader in analytics, developed by the SAS

Institute in 1966 and further developed in 1980's and 1990's SAS is easily accessible, managable and can analyze data from any sources.PythonPython is an object-oriented scripting language which is easy to read, write, maintain and is a free open source tool. It wa developed by Guido van Rossum in late 1980's which support both functional and structured programming methods.Apache SparkThe University of California, Berkeley's AMP Lab, developed Apache in 2009. Apache Spark is a fast large-scale dat processing engine and executes applications in Hadoop cluster 100 times faster in memory and 10 times faster on disk. Spark is
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100 times faster in memory and 10 times faster on disk. Spark i
built on data science and its concept makes data science
effortless.
Excel Microsoft Excel is the most common tool used for manipulating
spreadsheets and building analyses. With decades o
development behind it, Excel can support almost any standard
analytics workflow and is extendable through its native
programming language, Visual Basic.
Hadoop Hadoop is an open-source software framework for storing dat
and running applications on clusters of commodity hardware. I
provides massive storage for any kind of data, enormou
processing power and the ability to handle virtually limitles
concurrent tasks or jobs.

#### • Conclusion:

Business analytics, with its far reaching use cases and diverse applications, is now emerging as the keystone of strategic business decision making. In an increasingly customer oriented era, organizations have amassed wealth of consumer information and data. In order to remain competitive, it is imperative for organizations to use these consumer insights to shape their products, solutions and buying experiences. Business managers can streamline internal business processes, identify unfolding consumer trends, interpret and monitor emerging risks, and build mechanisms for constant feedback and improvement. Driving analytical transformations will thereby enable companies to gain competitive edge

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- https://www.proschoolonline.com/blog/business-analytics-meaning-benefits-and-challenges



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# Sustaining and Enhancing the Quality of ODL

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#### INDEX

	Sustaining and Enhancing the Quality of ODL
1	Enhancing Quality of Educational Resources in Open and Distance Learning <b>Dr. Prashant Ubarhande, Ankita Mendiratta</b>
2	A Review on Enhancing Quality of Online Distance Education <b>Dr. Ravindra Kayande</b>
	Need of Faculty Development in ODL
3	The Role of Faculty Development in Online Teaching with Different Online Tools for the Effective Learning <b>Dr. Neha Gupta</b>
4	Skills and Competencies needed for the Faculty members in ODL Format <b>Dr. Padmpriya Irabatti</b>
	Integration of Technology in ODL
5	Integration of Technology in Online and Distance Learning <b>Dr. Satish Chinchorkar</b>
6	E Skills: Teaching with Technology for Online Educators <b>Dr. Pallavi Soman, Prof. Jyoti Peswani</b>
7	Integration of Technology in ODL: NEP-2020 Initiatives & its Fall-out Effects <b>Dr. Vikas Inamdar</b>
8	Learner Support Services in Open Distance Learning System: Plug and Play Model of Education <b>Dr. Narendra Mishra</b>
9	MOOCs in India: Changing Trend towards Open Distance Learning Geetanjali Kople

	Curriculum Development in ODL
10	Effective Design of ODL Curriculum Ganesh Lohar
	Use of OER's in ODL
11	Role of Open Educational Resources in Distance Learning Abhishek Anand, Ishwarlal Rathod
12	Notion of Copyright Protection in Open Access Publications and Development of Self-Learning Material Vishal Ranaware
13	Open Educational Resources (OERs): A Boon for Digital Education Dr. Rohan Dahivale, Tejas Lonkar
14	Use of Open Educational Resources (OERs) in Online Teaching and Learning <b>Dr. Rahul Viswe, Dr. Nandkumar Shinde</b>
15	Transforming Traditional Teaching - Use of Open Educational Resources in ODL <b>Neha Sharma, Manish Khule</b>
	E-Proctored Exams in ODL
16	e-Proctored Exams in ODL Pramod Bhadakwade

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#### **COVER PAGE**

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#### DECLARATION

I, the undersigned, hereby would like to explicitly state that the write-up titled, "**Open Educational Resources (OERs): A Boon for Digital Education**" is original and has not been published earlier, or that it is not under consideration for possible publication elsewhere.

#### Name: Dr. Rohan Dahivale

Falinde

Signature:

Date: 17/12/2020

Symbiosis International Research Journal on Online & Distance Learning (SIRJODL) Volume-3, Issue-1, January 2021

#### **Open Educational Resources (OERs): A Boon for Digital Education**

#### **Dr. Rohan Dahivale**

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#### Abstract

Technological advances have emerged as a replacement of various traditional ways of doing the things. Education sector which is one of the most intangible service sectors also cannot keep itself away from these technological advances. This paper is an attempt to touch key learning and basic concepts regarding online educational resources. Introduction of online distance teaching–learning is a reason behind the existence of open educational resources. Here researchers try to find about OERs and how they can make a contribution towards the development of national education.

#### **Tejas Lonkar**

(Student)

Rajgad Institute of Management Research & Development, Pune 411043

#### Keywords

Online educational resources, OER

#### Introduction

Though 'Right to Education' is having official existence in India, it has been facing continuous challenges and hurdles to come into actualization. The set goal 'equitable access to quality education' is not far away from its accomplishment. There are various barriers including geographical and demographical barriers including shortage of 'Qualified Educators'(CARRHE, 2009) and restrain access to educational institutions (Lall, 2005). Along with these, many of the educational institutions faced additional basic hurdles like number of students are more than the sitting capacity of the classrooms, outdated teaching aids and facilities. old-fashioned and outdated teaching-learning and evaluation methods (Stella, 2002). Increasing Indian population shows a considerable gap between 'demand for higher education' and 'the infrastructure for the fulfillment of the demand.' This shows a need for Online Distance Education (ODE) and preparation of reliable and useful Open Educational Resources (OER). The various OER include open textbooks, videos, course materials, lesson plans, software and educational games as well.

#### **Open Educational Resources**

To enhance the quality education in India, Indian Government in 2007 enacted 'Right to Education Act' to promote universal education. The National Knowledge Commission (NKC) recommended (2007) that the role of Open Educational Resources (OER) be elevated to support access to quality education for all.

#### **Objectives of the Study**

- 1. To define learn the constitution of OER.
- To study the value of OER to solve real world problems.
- 3. To learn 5Rs of OER.
- 4. To discuss advantages of OER.

#### **Definition of OER**

"Any type of educational materials those are available to the university community with little or no cost. It may also be the case with PSU-OER that the nature of these open materials means that students, faculty, and staff can legally and freely copy, use, adapt, and re-share them within the university community."

> -According to Penn State University working definition of OER

Similarly, OER definition is identified by various agencies or Universities based on their implications and applied characteristics. These are summarized in the following Table 1:

	<b>D</b> ·	-		<b>D</b> : 1 0
	Requirement	Does	Non-	Right of
	of Open	not	discriminatory	access,
	copyright	limit		adaption
	license	use		and re-
		or		publication
		form		
Hewlett				$\checkmark$
Foundation				
OECD				
UNESCO				
Cape Town				
Declaration				
Wiki				
educator				
OER				
handbook				
OER				
Commons				

## Table 1: Various definitions of OER from<br/>various sources.

#### **OER Movement**

The first recognized OER project was the MIT open courseware project. In 1998, David Wiley coined the term 'open content' and in 2002, OER was first used at UNESCO's forum. The OER movement can be included in following 4 major categories

Open	OER
Courseware	Publishers
OER Repositories	Publicly- Funded Initiatives

<b>Open Courseware</b>	• In Open Courseware enhanced quality educational study materials
(OCW)	are freely available through online mode.
$(\mathbf{U}\mathbf{U}\mathbf{W})$	
	• It is digital publication where openly licensed open resources are
	online available 24*7.
	• They are having thematic contents with course plan and evaluation
	tools and a large-scale participation through online learning is
	possible.
OER Publishers	• There is increasing demand of textbooks and everyone is searching
	and demanding affordable alternatives for traditional textbooks.
	• This search can be fulfilled by OER. Specific collection and
	edition of OER can be developed depending upon the course
	requirements.
	• Saylor Publication can be one of the examples of OER Publisher.
OER Repositories	• Digital content repository can be termed as digital content
	warehouses.
	• It is more like a convenient place where one can search, share, edit,
	and mix OER from various sources.
	• There are variety of portals and gateways which provide open
	access to OERs.
Publicly-Funded	• If we study OER policy in Europe and POERUP, we can see that
Initiatives	many countries are keen to develop OER and adoption of OER is
	increasing at National, state and local levels.
	• Funding is made available for development of OER.

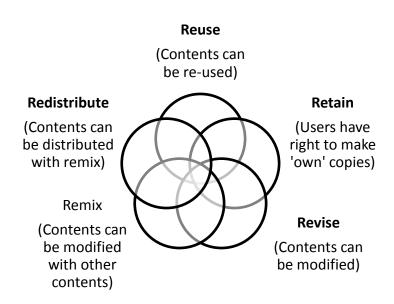
#### **Five Rs of Openness**

There are various types of OER, which include open access journals, text books, reading materials, course materials,

educational audio and videos, digital PowerPoint presentations, etc. Though the term is 'open content' or 'OER,' it describes any form of a copyrightable educational material in the software or digital form. This can be in public domain or in licensed manner which may be freely (without cost) accessible to all users and learners with everlasting authorization to engage in 5 Rs openness initiative described as follows:

- Retain: It means the right of the authors to make and own the digital content and having a control over download, storage, duplication of the contents.
- Reuse: It means the right about the usage of the contents over a wide range such as preparing a video, learning in a classroom or study group, etc.
- Revise: It means the right to modify or alter, adjust and adopt the available content such as translating the contents from national level language into regional languages.
- 4) Remix: It means the right to revise the available content and make a combination with other content for making a more customized content relevant for a particular course.
- 5) **Redistribute:** It means the right to share the originally available or

remixed version of the contents with other learners.



#### **Advantages of OER**

The overall advantages of OER include:

- i. Creation of reliable savings which students can count
- ii. Increase in academic freedom for the teaching staff
- iii. Improvement in learners' knowledge and saving their money
- iv. Making the course more attractive for potential learners
- v. Learners can gain knowledge with faster pace
- vi. Revenue enhancement for the institutions

Advantages of OER for the teachers

- i. Extension of academic profile
- ii. Provision of more engaging study materials for their students
- iii. Increase in retention of the students as reduction in the costs
- Supports academic freedom and customized study material to alter and modify the contents

Advantages of OER for the learners

 Learners get access to quality digital contents and OER for free or at lowest possible costs

- ii. It is easier to 'find' and access required study material from available OERs
- iii. More customized and relevant contents for the learners

#### Conclusion

OER has been found to be more reliable open access and less costly source for the teachers and learners. OER supports preparation of higher quality study materials and course contents. Academic flexibility can be achieved for the teaching staff and this might help learners to get customized study materials from various reliable sources. In India various OERs such as Swayam portal, NPTEL, TESS-India, etc. are continuing the worldwide OER movement and this seems to continue for next few decades.

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- 8) <u>https://www.oercommons.org/about#a</u> <u>bout-open-educational-resources</u>

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- 12) https://lumenlearning.com

# Changing Scenario in Teaching Pedagogy

Dr. Renuka Ekanath Walunj

# Changing Scenario in Teaching Pedagogy



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### **Table of Contents**

Preface	IV
Acknowledgements	V
Table of Contents	VI - VII
Title of the chapter	Page No.
PEDAGOGIC THEORIES AND THE USE OF TECHNOLOGIES FOR LEARNING AND THEIR APPLICATIONS	1 – 3
Dr. Rohan P. Dahivale and Mrs. Dhanshri R. Dahivale	
MOTIVATION OF LEARNERS ENHANCING COMMUNICATIVE & COGNITIVE ABILITIES THROUGH DIGITAL LEARNING	4 – 7
Dr. Amol S. Ramdasi	
A REVIEW OF OPEN EDUCATIONAL RESOURCES IN TEACHING AND LEARNING	8 – 12
Dr. Anita Bhimappa Desai	
IMPACT ON TEACHING OF ONLINE TEACHING DESIGN	13 – 17
Dr. Manisha Shinde	
A STUDY OF PARADIGM SHIFT IN EDUCATION SECTOR FROM NORMAL TO NEW NORMAL IN COVID- 19	18 – 20
Dr. Priti Sonar	
INNOVATIVE STRATEGIES AND TACTICS IN TEACHING PEDAGOGY	21 – 24
Dr. R. Nithya	
CONSTRUCTIVE APPROACHES TO LITERACY TEACHING AND PEDAGOGIES USING ICT TOOLS	25 – 28
Dr. Rekha Sidram Mudkanna	
METHODS OF ONLINE ASSESSMENT	29 - 34
Dr. Sangeeta Shashikant Shinde	
SHIFT TOWARDS ONLINE TEACHING LEARNING	35 – 41
Dr. B. Thulasi Priya	

## PEDAGOGIC THEORIES AND THE USE OF TECHNOLOGIES FOR LEARNING AND THEIR APPLICATIONS

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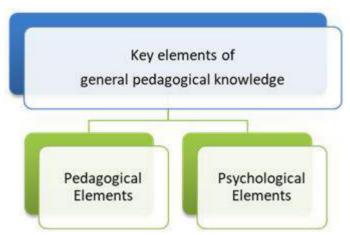
#### ABSTRACT

Use of technology will play a key role in the future of the education system. To meet the challenges such as online teaching-learning and evaluation, technology will be at centre stage. In the current education system, technology is related to the effective utilization of technology in teaching learning endeavours. This chapter focuses on reflecting on theoretical teaching of thought and associated pedagogies along with exploring the beliefs and values that can be applied by individuals and institutions about technology integration in pedagogical concerns. The chapter will help to understand technology integration in pedagogical experiences.

Keywords: Technology, Teaching pedagogical theories, behaviourism

#### **1.1 INTRODUCTION**

From generations, teachers across the globe are trying to teach their students through various pedagogy theories. These theories help teachers to stimulate the process of teaching-learning. These theories covenant 'process of teaching-learning' and 'nature of knowledge'. These are the theories that hypothesize and suggest how teaching should be done and how things should be thought to the learners. The foremost learning theories that consist of technology integration generally include the concepts of Behaviourism, Cognitivism, Constructivism, Connectivism and Humanism. In this chapter authors just endow with a basic outline of each of these pedagogy theories including discussion of each for teaching, learning and technology.



**1.2 PEDAGOGICAL ELEMENTS**: Following are the pedagogical elements of general pedagogical knowledge.

Pedagogical Elements	Particulars
Classroom Management	Teacher should have knowledge about how to maximize the quality
	and quality of instructional time, handle classroom activities and
	teach at a stable speed.
	Teacher should have knowledge about the class room management
	skills and maintaining clear directions in lessons.
Assessment and	Teacher should have knowledge about different types of assessment
Evaluation	tools and diverse types of evaluation devices.

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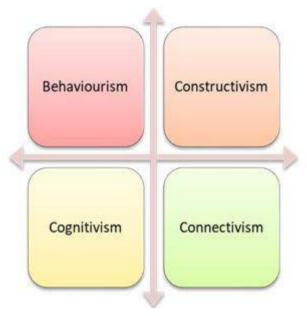
Classroom<br/>DifferentiationTeacher should know how to handle different learners (Slow to<br/>advance learners) in the classroom and should aware that, each one<br/>has their own different and unique learning styles.Teaching methodsTeacher should have a command of various instructional strategies.<br/>Teacher should know how to use these strategies in different<br/>classroom situations according to the learner.Lesson Plan (Structure)Teacher should have command over developing learning objectives<br/>and lesson planning with assessment and evaluation.

**1.3 PSYCHOLOGICAL ELEMENTS**: Following are the Psychological elements of general pedagogical knowledge.

<b>Psychological Elements</b>	Particulars
Knowledge about	Teachers must be having knowledge of the sources of learner
Learner characteristics	characteristics. (Learning goals, Diversity, Digital Natives, Prior
	Knowledge etc)
Knowledge about	Teachers must know the supportive and nurturing individual
Learning Processes	learning progress in form of educational psychology. It consists of
	knowledge of various cognitive, affective and psychomotor
	domains. (Motivation, Learning Styles, Individualized Instruction
	etc.)

#### 1.4 LEARNING THEORIES CONCEPTS AND ASSOCIATED PEDAGOGIES:

The foremost learning theories that consist of technology integration generally include the concepts of Behaviourism, Cognitivism, Constructivism, Connectivism.



#### 1. Behaviourism

Dr. Renuka Ekanath Waluni

Students can learn easily through repetition. According to this concept, a learner is a passive blank slate shaped by environmental stimuli, both positive and negative reinforcement. The origin of Behaviourism was propagated in the twentieth century. In this theory, psychologists had investigated and propounded theory about behaviour and response systems in humans. Psychologists of Behaviourism consider the learning process as a response to 'stimuli.

In this function, technology can help in this training of stimulus-response conditioning by designing incentives in the form of games or simulations or other rewards. Behaviourism theory postulates that the behaviour of human and animal can be described or conditioned by external factors. This theory of stimulus-response can be properly utilized in the learning process.

#### 2. Cognitivism

This is a learning theory that was in response to behaviorism. Psychologists who promoted this idea claimed that behaviorism failed to explain cognition. In this theory, the mind is an information processor. It emphasizes understanding the concept as a whole instead of just the pieces.

#### 3. Constructivism

Students mostly learn new things through experiences. They can build knowledge through experiences and interactions. In a cognitive type of learning, the students are taught to do a bit in constructivism. The students are encouraged to find out something on their own. Such a type is known as 'self-directed learning'. Here, the major difference is that cognitive learning is about building on prior knowledge and constructivism is about building new ideas and concepts based on one's own discoveries or findings. The theory suggests that students and learners can construct knowledge and meaning from their experiences.

- i. Inquiry based: Inquiry-based learning is a form of active learning that starts by posing questions, problems or scenarios. It contrasts with traditional education, which generally relies on the teacher presenting facts and their knowledge about the subject.
- ii. Integrative: Integrative learning is the process of making connections among concepts and experiences.
- iii. Collaborative: In Collaborative learning, groups of students are working together to solve a problem, complete a task, or create a product.
- iv. Reflective: Reflective practice is the ability to reflect on one's actions so as to engage in a process of continuous learning.

#### 4. Connectivism

Connectivism is a learning theory developed by George Siemens and Steven Downs. It stresses the connections and combinatorial creativity. All the knowledge is out there - it's a matter of making the connections. Siemens (2004) states, "A community is the clustering of similar areas of interest that allows for interaction, sharing, dialoguing, and thinking together."

Means students can learn about COVID-19 from an Instagram post, Facebook update by his/her friend. If there are comments, then students can click on the links which may direct to a personal blog, online newspaper or any official website etc. From these various sources student can learn.

#### **1.5 OPINION**

This chapter highlighted various pedagogic theories and their integration with technology for effective learning. These theories acted as a guide for our thinking process and gave a way to plan further for the overall development of the students.

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Volume: 5 No.1

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## INDEX

Sr. No.	Title & Author Name	Page No.
1.	ANALYSIS ON SECURITYUNDER WRITING RISK MANAGEMENT IN CAPITAL RAISING Miss. Laveena Mokesh Jawahirani	1
2.	ISHIKAWA DIAGRAM VERIFICATION FOR QUALITY AND PRODUCTIVITY IMPROVEMENT IN CONNECTOR ASSEMBLY Ms. Sapriya Ramchandra Jagdale, Mr. Vikram Patil, Dr. Rohan Dahiyale	9
3.	A STUDY ON GREEN HR PRACTICES AND ITS IMPACT ON HR FUNCTIONS IN IT INDUSTRY Ms. Augsbupriya. Datta, Miss. Pooja M. Nair	15
4.	A STUDY ON PERCEPTION OF FACTORS AFFECTING PURCHASE DECISION OF STUDENTS TOWARDS LAPTOP IN PUNE Prof. Archana Borde, Shuham Katkar	29
5.	A STUDY OF IMPORTANCE OF PACKAGING AND ITS INNOVATIVE METHODS Ms. Dhanshri Dabale, Prof. (Dr.) Shital Lakade	38
6.	EMOTIONAL INTELLIGENCE: ITSPOSITIVE INFLUENCE ONWORK-LIFEBALANCE Ms. Sarah D'souza, Dr. Safia Farooqui	44
7.	A STUDY OF CONSUMER'S AWARNESS AND ATTITUDE FOWARDS E - MONEY WITH SPECIAL REFRANCE TO PUNE CITY Magnade Madhurt SpMazSimran Khandare	51
8.	EMPLOYEE GRIEVANCE REDRESSAL SYSTEM AT LIC OF INDIA Dr. Ujjwal M. Mishra, Ms. Aishwarya K. Rathi	58
9.	A STUDY OF EFFECT OF 'SOCIAL MEDIA MARKETING' ON CONSUMERS' PURCHASE INTENTIONS Mr. Pranav Kawade, Dr. Rohan P. Dahiyale	66
0.	A STUDY AND IMPLEMENTATION OF PRODUCTION PLANNING AND CONTROL Mr. Bhupendra Kumar Kelam	75

Dr. B. Bharati Director Raigad Devenpoeth's Raigad Institute of Management Research and Development, Dhankawadi, Pano - 411 643



## ISHIKAWA DIAGRAM VERIFICATION FOR QUALITY AND PRODUCTIVITY IMPROVEMENT IN CONNECTOR ASSEMBLY

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> Mr. Vikrom Patil vikrampatil169@gmail.com

Dr. Rohan Dahiyale (Associate Professor). Rujgad Institute of Management Research & Development, Pune 43 rohandalnyale:@synul.com

#### Abstract

This research paper is prepared by analysis of existing rejection of assembly line components and solution successfully implemented by using Quality Tool Ishikawa Diagram. Organization is mainly focused on the Defect Rejection and ultimately to control external defect i.e. customer complaints. After study & analysis of assembly line work process flow in minute level, to analyze the root cause for rejection, proposed Ishikawa Diagram (also Called Fish Bone Diagram) on the assembly line. Post Analysis corrective actions are implemented. After implementation of the solution with the help of this tool, ~44% PPM Contributor Defects are controlled which helps Organization by reduction of defects which ultimately leads to improve productivity. Ishikawa Diagram can be used to analyze at any step of a manufacturing process where something can go wrong, or an error can be made.

Keywords: Ishikawa Diagram, Fish bone diagram, QC tools.

#### 1) Introduction

#### Ishikawa Fish Bone Diagram

Common uses of the Ishikawa diagram are product design and quality defect prevention to identify potential factors causing an overall effect. Each cause or reason for imperfection is a source of variation. Causes are traually grouped into major categories to identify and classify these sources of variation.

#### 2] Objectives of the study

- To understand Ishikawa Diagram Verification for Quality Productivity Improvement in Connector Assembly.
- 2. To find errors or defects in manufacturing process of Connector assembly.

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- To procure for Ishikawa diagram for detection of quality and productivity improvement in Connector assembly.
- 4 To find Productivity before and after implementing fixture.

#### 3) Problem Statement

Increasing number of Scrap parts leading to increase the COPQ (Cost of Poor Quality) value

of Plant. The Rejection is mainly because of Machine Parameters and Process Issues. So, the project "Ishikawa Diagram Verification for Quality and Productivity Improvement in

Connector Assembly"

#### 4] Research Design

#### Main Objective of Research

The objective of this project is to find out Root Cause for the Scrap occurs in 20P Short Pin Project. Through this project we can able to identify what are the causes of rejection and preventive action measure for the same. Aim to reduce the scrap of the finished product. **Primary Data**: It was collected through personal interviews and observations.

Secondary data: The data were collected in the form of company profile and produce profile from the web sites and newspaper. Some of the books were referred for theoretical concepts.

Melbods of Data Collection:

- Data was collected through the defect record sheet (CII-DRS-81).
- Preventive Maintenance Check Sheet (CII-PM-005)
- Start Up Check Sheet (CII-SC-12).
- First Part Inspection Check Sheet (CII-FPI-009)

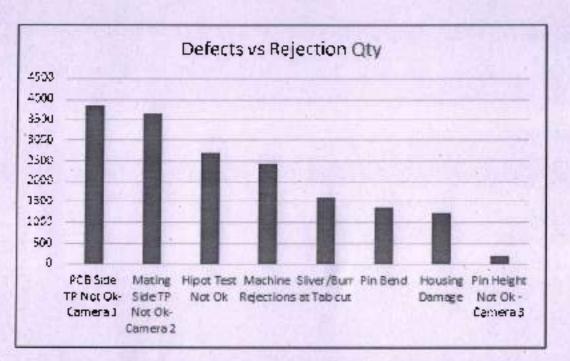
#### 5| Data Analysis

To verify the result of defect this is recorded in existing project through the Cause and Effect Diagram (Ishikawa Diagram)

20P SHORT PIN Rejection Details - Dec. Jan. Feb 2020				
Defect	Rejection Qty	% Rejections		
PCB Side TP Not Ok- Carnera 1	3839	23%		
Mating Side TP Not Ok- Camera 2	3653	21%		
Hiput Test Not Ok	2701	16%		
Machine Rejections	243.3	14%		
Sliver/Burr at Tab cut	1605	9%		
Pin Bend	1365	8%		
Housing Damage	1230	7%		
Pin Height Not Ok - Camera 3	183	1%		
TOTAL	17009	100%		

Pune - 43.

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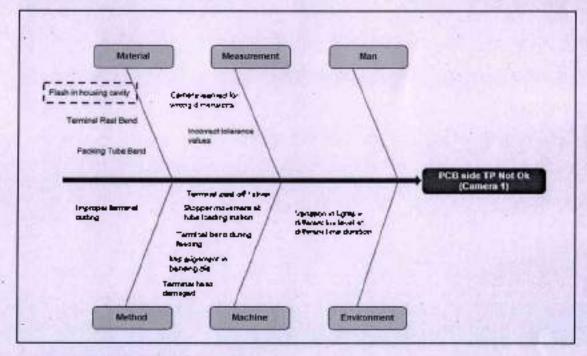


From the above Graphs, we have taken top 2 defects contributor for Analysis through Isbikawa Diagram.

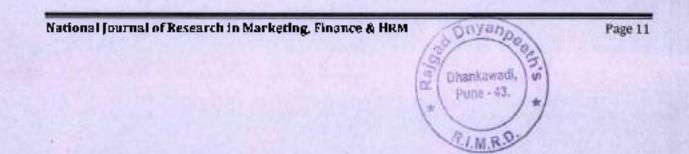
1. PCB Side TP Not Ok- Camera J

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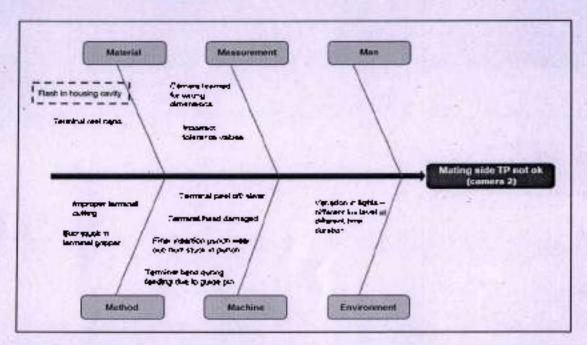
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Maring Side TP Not Ok- Camera 2.



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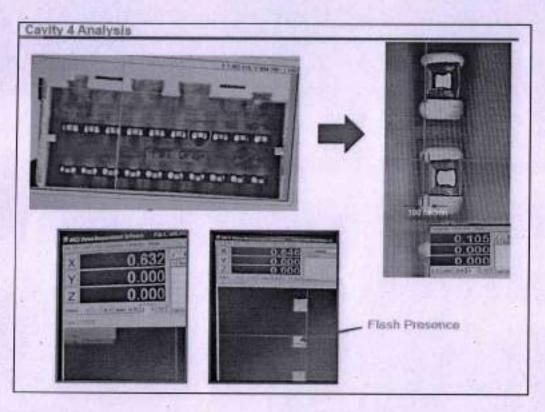
After the brainstorming, it has been concluded for "Flash in Housing Cavity" as one of the Major Root Cause.

Housing	No of parts checked	Pin beight	PCB side [Cumera 1]	Mating side (Camera2)	Test Fail	Scrap	N Scrap
Cavity 1	570	3	0	14	B	25	496
Cavity 2	560	3	6		11	29	5%
Cavity 3	486	0	2	32	2	36	796
Cavity 4	510	0	6	40	6	52	9%

Further Analysis is done for the cavity wise review of the housings for the Flash

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#### 6] Findings

- Major Defect Contributors are TP Not OK Defect together contributes -44%.
- 2. This Defect is mainly because of the Presence of Flash in the housing
- Further analysis shows that Cavity 4 Housing are major contributor for the rejection.

#### 7] Recommendation

Below are recommendations suggested after the brainstorming session after the Ishikawa diagram result

- Immediate Inspection of Molding Parts before it comes at Assembly Line
- 2 Cavity 4 Mold Design to be Calibrated as per the Standard Mold Design Drawings
- 3. Preventive Maintenance of Moki Muchines as per the Plan
- 4. Implementation of the corrective actions and its sustenance
- 5. Communication of the actions over the assembly line working employees

#### 8] Conclusion

- 1. Cavity 4 Housing are the major contributor for the Part Rejection.
- 2 Presence of Flash in Housing is mainly because of Molding Issues.
- 3. Necessary Action need to take in Mold design of Cavity 4 to avoid flash

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Page 14

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#### A STUDY OF CONSUMER'S AWARNESS AND ATTITUDE TOWARDS E – MONEY WITH SPECIAL REFRANCE TO PUNE CITY

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> Ms. Simran Khandare simran.khandare@gmail.com

#### ABSTRACT:

This paper is about E-Money in India. E-Money means we don't need to carry any cash (like rupees, coin etc) with the help of that we can easily pay our bills, fees and other things. For that we can use credit cards, debit cards or net banking and we can also use different kind of apps like PhonePe, Google Pay, and Paytm. Respected Prime Minister Mr. Narenda Modi declared demonetization on 8<sup>th</sup> Nov 2016 and he supported digital money from that some people started using E-Money but some people didn't accept that because of they aren't comfortable with or somewhere they get conscious while using digital money. In 1983 Devid charm developed of online cash payment concept. Banking sector mostly use online payment. The customers understand how to use E-Money. In India mostly transaction are exchange hard cash so online payment app less use. After demonetization mostly people prefers use to E-Money.

KEYWORDS: E-Money, Consumer's attitude, demonetization

#### 1. INTRODUCTION:

In last decenniums Indian people are using internet. After demonetization people can using digital money app. India proceed to coming up cashless money. Indian people have been using smart phone and making some transaction online cash. As per observation digital cash to positive impact on consumer using this app. Effect on demonetization to regular transaction that time opportunity develop for E-Money. After demonetization consumer have not any option using E-Money apps. All country people support to E-Money. In last decade rural area people can't using E-Money but currently they are using this wallets. In village near to bank so people can prefer going to bank and take some cash. Opposite in urban area people are so busy in our work so they can preferred to digital wallet apps. Usage of this app people saves money, user friendly, save time etc. One can use any E-Money apps in smart phone with necessary internet connection.

#### 2. REVIEW OF LETURATURE:

(Shah, 2013) Elaborate that "Digital Payment System: Problems and Prospects" India people are mostly belong to rural are but some people were shifted in city but rural area people can be prefer bank taking some money because bank is near by village. This reason rural area people not using digital wallet app. Demonstization in India government adopted digital money scheme urban people are prefer digital wallet. In digital money security of money as eyber crime, facilities etc. E-commerce using digital payment to help grow international market. In India four trend using cashless payment. Using advance technology digital payment transaction is strengthening and secure. Indian economy are using digital

National Journal of Research in Marketing, Finance & HRM

Page 51

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payment in future strengthen. Indian government scheme are to support for using digital money,

(Sanatani, 2017) She discussed "Effect of Demonetization on Digital payment System in India". Prime Minister Mr. Narendra Modi announce demonetization on 8<sup>th</sup> Nov 2016 in midnight at 12:15 am ISI ours speech communicate to India people. That day closed Rs. 500 and Rs. 1000 currency. After they introduced Rs 200 and Rs 2000 currency note in regular life. Those days inside of ATM and bank people rush because of exchange old currency. That time introduce many electronic apps you can use easily transfer money. Last some year's people can't support to electronic money but now a day support this apps. Demonstization large effect on E-commerce. In E-commerce mostly delivered to hard cash for daily transaction. After Demonetization people mostly using digital wallet apps. There are many apps available in market.

(Baghla, 2018) Stated that "A Study on the Future of Digital Payment in India" Indian economy to promote cashless using digital payment. Digital money means exchange money by using electronic apps. In 2016 Prime Minister Mr. Narendra Modi declared demonetization on 8<sup>th</sup> November. Demonetization concept was main motive is transparency in India economic. That time digital payment mode in front of economy. This system is to support government of India. But some people are not using digital payment mode. Digital payment mode under debit cards, credits. internet banking etc. In this paper is of digital payment acceptance reasons. Digital payment is developing the transparency in moncy transaction. Cashless India is dream of Prime Minister Mr. Narendra Modi. In India less and using digital payment.

(Jacob, 2019) Describe that "A Study on Replacing Currency with Digital Cash Among Students in Pathanamthitta District". India economy is to promote cashless using digital payment. In this process customer have waste of time. The hard cash is large using black money. All banking system has been provide digital money facilities like NEFT, RTGS, Debit cards, Credit card onything anywhere you can use this app. This app is using time necessary to internet connection. Rural area people have no knowledge of internet or lack of knowledge so they aren't using digital wallet apps. So these reason rural areas people less using this app. But this app beneficial for people.

(Biradar 2019) Describe that "Digital Money: An Analysis of Users' Perception" Indian country proceed to coming up cashless money. Prime minister Dr. Narendra Modi had developed the concept of digital wallets on 1 July 2015. These concepts are main motive in our country people beneficial for government scheme. Using digital wallets has been transparency between people and government. As digital in our country people take positively or negative impact overview. Digital money is no one any type of eureney. They are using internet exchange cash. As no anyone hard cash use. They using electronic app like debit card, credit card. E-wallets, UP1, RTGS, NEFT etc. In India most of people using internet so they are support this digital wallet.

#### 3. OBJECTIVES:

- 1) To know the basic theoretical concepts about E-Money.
- To find people awareness regarding E-Money.
- To analyze people attitude toward usage of E-Money.

National Journal of Research in Marketing, Finance & URM

Page 52

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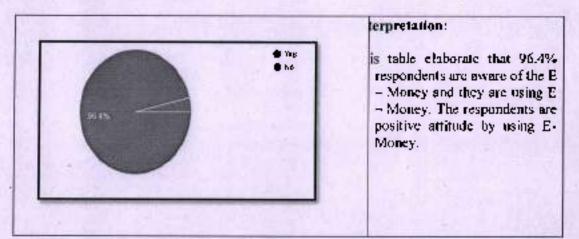
#### 4. RESEARCH DESIGN:

- > Types of Research: In this paper using descriptive research and exploratory research.
- Primary Data Collection: This paper data selected pune city people responses.
- > Secondary Data Collection: This information collected that Journals, research paper etc.
- Sample size (as pilot study): 50
- Population People of Pune City.
- Research Instrument Structural Questionnaire.

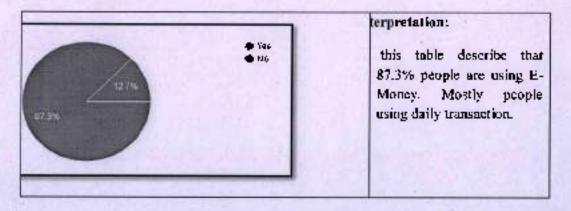
#### 5. DATA ANALYSIS:

This paper is depending on secondary and primary data and information is based on descriptive essence. This data is set of 50 respondents.

#### 1. Are you aware of E - Money?



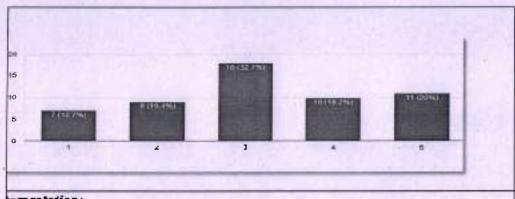
2. Are you using of E - Money?



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#### 3. I feel there are security problems in digital money.



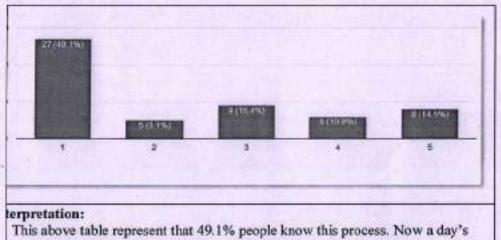
#### terpretation:

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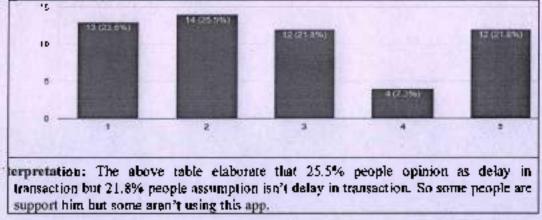
e above table elaborate that 32.7% people have security problem. Security is most important part of E - Money.

#### 4. I don't know procedure to use.



people are using smart phone so they are known this procedure.

#### 5. I feel there is delay in transaction.



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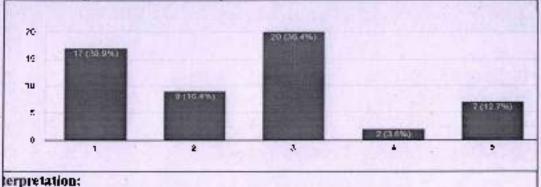
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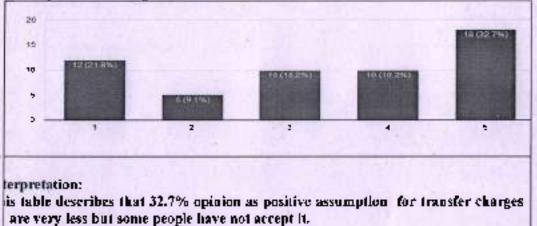
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#### 6. I feet there is higher cost in E - Money.

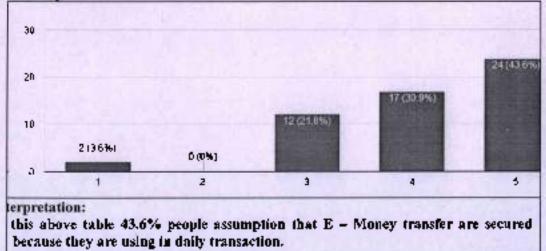


this table represent that 36.4% people assumption is higher cost in E - moncy.

#### E – Money transfer charges of cash is less.

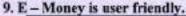


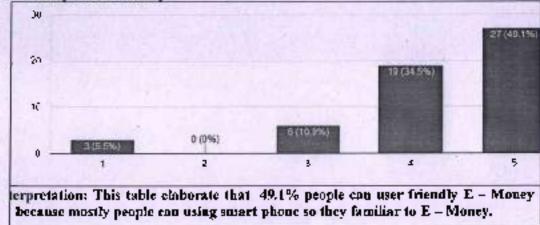
8. E - Money transfer are secured.

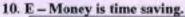


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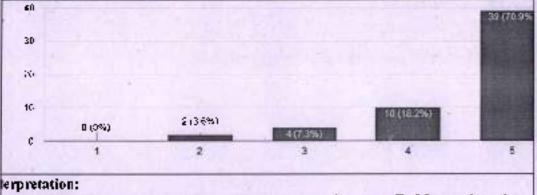








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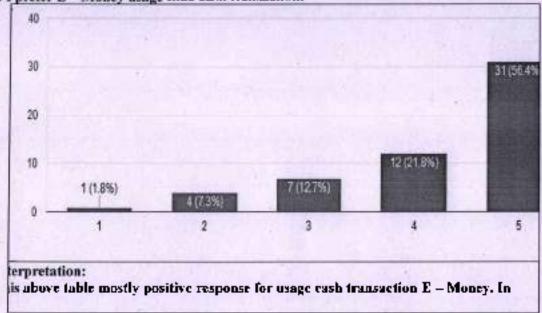


above table describe that 70.9% people save time for using E- Money. In urban people are so busy mostly using electronic money.

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11. I prefer E - Money usage than cash transaction.



#### 6. FINDINGS:

90% respondents are familiar of the E- Money and reaming people using E- Money.

 There are many people have positive impact of the E- Money, 85% people are agreed for using delay transaction.

Some people prefer to using E. Money because time saving and no have any transfer cost.

#### 7. CONCLUSION:

Thus through the research conducted researcher to understand consumer's awareness and attitude E -Money. After demonstration opened inroad of the E - Money. There are many applications available in market, we studies consumer perception regarding c- Money. Now users are using smart phone and internet so easy to use in our life. So E- Money utilization will surely drastically increase in coming days.

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 Baghla, A. (2018). A Study on the future of Digital Payment in India. IJRAR- International Journal of reosearch and Analytical Review, 5 (4).

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#### A STUDY OF EFFECT OF 'SOCIAL MEDIA MARKETING' ON CONSUMERS' PURCHASE INTENTIONS

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#### Dr. Rohan P. Dahivale

Associate Professor. Rajgad Institute of Management Research & Development. Pune 43 rohandahiyale@gmail.com

#### Abstract

The marketing place in the new ear has changed from traditional to online marketing. Social media usage is exponentially increasing. There are new platforms for marketers like Facebook, Instagram, Youtube etc. While emerged as apps for entertainment and social media, now these popular apps are medium for marketing and advertisements. This is beneficial to consumers and marketers both. There is need to study whether consumers trust these advertisements. The impact of these marketing efforts on consumers' purchase intentions is needed to study. In this research paper, researchers made an attempt to study these variables under study with a pilot study.

Keywords: 58, sort, set in order, shine, standardize, sustain

#### Af Introduction to social media marketing

Social media marketing is the use of social media platforms and websites to promote a product or service.<sup>1</sup> Although the terms e-marketing and digital marketing are still dominant in academia, social media marketing is becoming more popular for both practitioners and researchers.<sup>11</sup>

Most social media platforms have built-in data analytics tools, which enable companies to track the progress, success, and engagement of ad campaigns. Companies address a range of stakeholders through social media marketing, including current and potential customers, current and potential employees, journalists, bloggers, and the general public.

On a strategic level, social media marketing includes the management of a marketing campaign governance, setting the scope (e.g. more active or passive use) and the establishment of a firm's desired social media "contract" and "tone."

When using social media marketing, firms can allow customers and Internet users to post user-generated content (e.g., online comments, product reviews, etc.) which is also known as "carned media," rather than use marketer-prepared advertising copy.

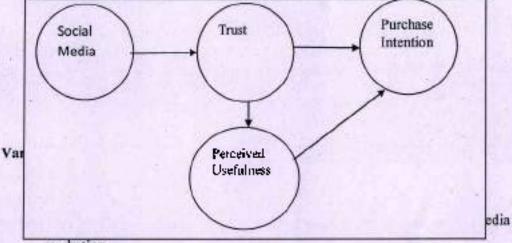
Among all Internet users between the ages of 16 and 54 globally, the Wave 3 report suggests the following:

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- i 394 million users watch video clips online
- ii. 346 million users read blogs
- iii. 321 million users read personal blogs
- 307 million users visit friends' social network profile pages iv. .
- 303 million users share video clips Υ.
- ٦i. 202 million users manage profiles on social networks
- vi. 248 million users upload photos
- ١ii 216 million users download video podcasts
- 215 mitlion users download audio podeasts is.
- 184 million users start their own blogs X.
- 183 million users upload video clips xi.

#### **B**| Theoretical Framework



marketing

#### C] Objectives of the Study

- 1) To find relationship between social media marketing & trust of consumers.
- 2) To know the impact of trust on consumers' purchase intentions
- 3) To assess relation between perceived usefulness of products on consumers' purchase intentions

SN	Parameter	Description		
1	Type of research	Descriptive Research		
2	Research Instrument	Structured Questionnaire		
3	Survey period	February 2020		
4	Scale	Likert Scale 1 to 7, Where: 1 = Strongly Disagree 7 = Strongly Agree		
5	Primary sources	Structured questionnaire		

#### Dt Research Design

National Journal of Research in Marketing, Finance & HRM

Page 67

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6 13	Secondary sources	Books, Journals	
7	Data interpretation	Though Graphs	
*	Sample Size	37 (Pilot Study)	
9	Sampling Technique	Convenient Sampling	

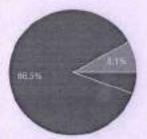
#### E) Data analysis & Data Interpretation

Gender 37 responses



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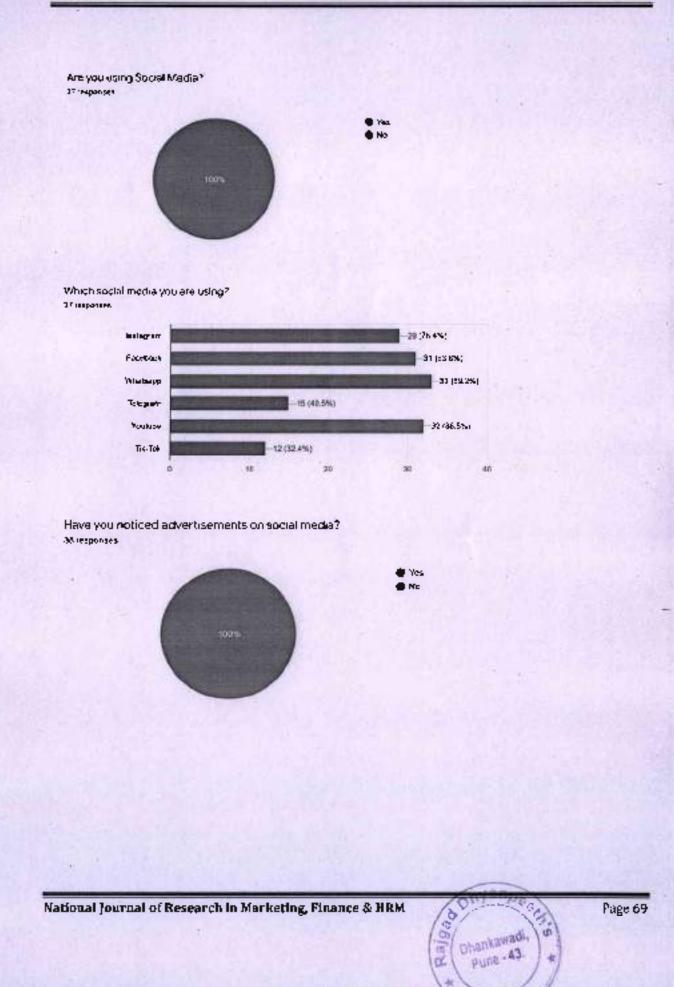


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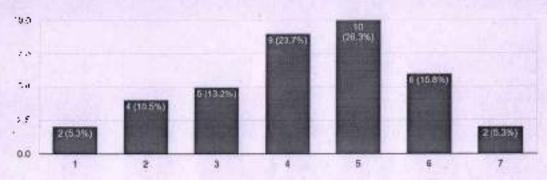
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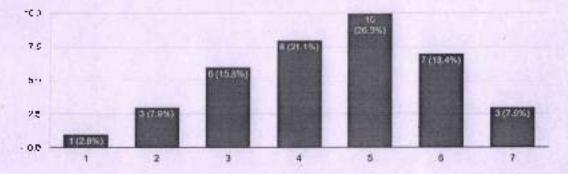


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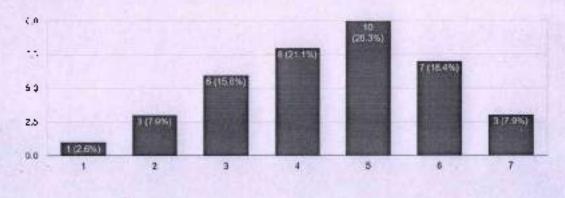
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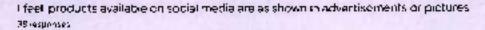


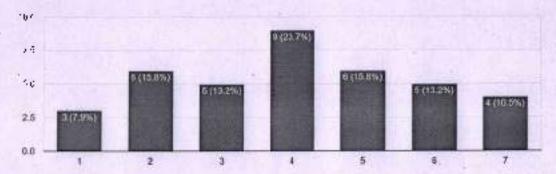
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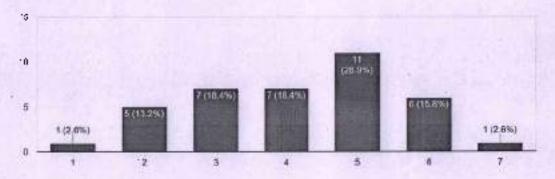
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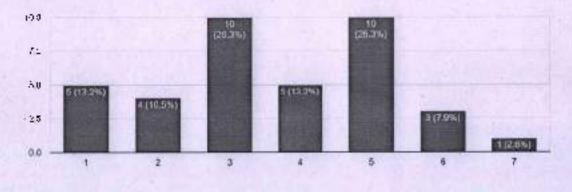




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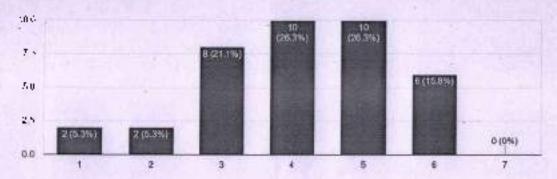


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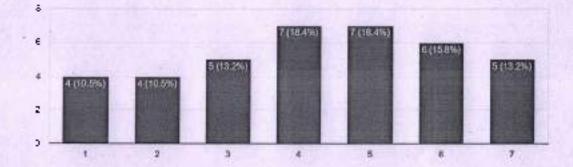


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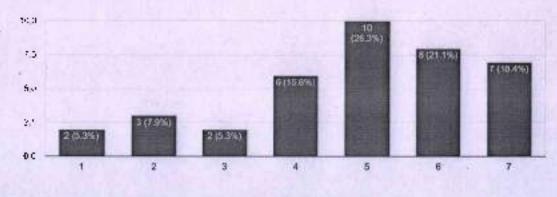
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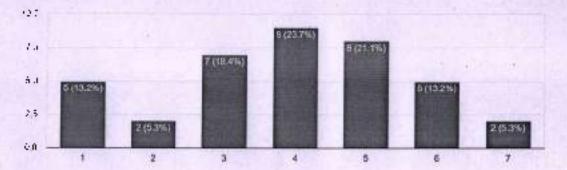
National Journal of Research in Markeling, Finance & HRM

Page 72

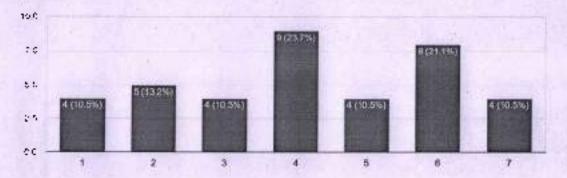
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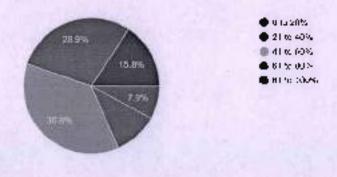
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I recommend products to friends after seeing the advertisements on social media. Attrapolates



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#### F] Findings:

- 1) Consumers moderately agree that they trust the advertisements on social media.
- Consumers feel that products are many times not same as they have shown in the advertisements.
- 3) Consumers moderately trust the brands endorsed on social media.
- Consumers are not much sure about the usefulness of the products available.
- Consumers are moderately agree about good quality products are available.
- 6) About overall impression about usefulness social media marketing: 15.8% respondents feel that usefulness in 80 to 100%. 28.9 % feels that usefulness is 61 to 80% while 36.8 % feel that, usefulness is 41 to 60%.

#### G Conclusion:

Social media marketing is an effective media for future marketing activities. It is good way to build a brand, launch a product or service, promotion of events and direct selling. Marketers should do efforts in building a trust among the consumers. The intention of purchase should be actually turn into orders.

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Volume: 6 No.1

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March 2021

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## INDEX

Title & Author Name	Page No
AN IMPLEMENTATION OF TRACEABILITY IN PRODUCTION PLANNING SYSTEM Dr. Rohan P. Dahiyale, Datta K. Satpute	1-9
FDUIN TELECOM SECTOR IN THE POST LIBERALIZATION PERIOD IN INDIA Dr. Kishor P. Bholane	10-17
A STUDY OF IMPACT ON SOCIAL MEDIA MARKETING ON CUSTOMER AWARENESS AND PERCEPTION LEVEL FOR DEMAT ACCOUNT Dr.Archana Borde, Dipali Agrawal	18-27
INTERNATIONAL FINANCIAL REPORTING STANDARDS [IFRS]: ITS HISTORICAL IMPLICATIONS IN DIFFERENT COUNTRIES Dr. Mohan Devappa Chinee	28-35
WHITE PAPER ON - EMERGING IMPORTANCE OF BUSINESS MODEL INNOVATION Dr. Yogesh Raut, Neha Deshpande	36-41
ANALYSING EMPLOYEE POACHING AS A MODERN-DAY RECRUITMENT TOOL Dr. Arvind A. Dhond	42-47
A STUDY OF IMPACT OF E-COMMERCE ON INDIA's COMMERCE Dr. Prajakta Warale, Mr. Umesh Soni	48-55
ACTORS AFFECTING FOR THE GROWTH OF DISPOSABLE APER PLATE PRODUCTS MANUFACTURING BUSINESS IN PUNE TTY. aras Ramesh Gaikwag	56-62
	AN IMPLEMENTATION OF TRACEABILITY IN PRODUCTION PLANNING SYSTEM Dr. Rohan P. Dahivale, Datta K. Satpute FDI IN TELECOM SECTOR IN THE POST LIBERALIZATION PERIOD IN INDIA Dr. Kishor P. Bholane A STUDY OF IMPACT ON SOCIAL MEDIA MARKETING ON CUSTOMER AWARENESS AND PERCEPTION LEVEL FOR DEMAT ACCOUNT Dr.Archana Borde, Dipali Agrawal INTERNATIONAL FINANCIAL REPORTING STANDARDS [IFRS]: TS HISTORICAL IMPLICATIONS IN DIFFERENT COUNTRIES Dr. Mohan Devappa Chinee WHITE PAPER ON - EMERGING IMPORTANCE OF BUSINESS MODEL INNOVATION Dr. Yogesh Raut, Neha Deshpande ANALYSING EMPLOYEE POACHING AS A MODERN-DAY RECRUITMENT TOOL Dr. Arvind A. Dhond A STUDY OF IMPACT OF E-COMMERCE ON INDIA'S COMMERCE Dr. Prajakta Warale, Mr.Umesh Soni ACTORS AFFECTING FOR THE GROWTH OF DISPOSABLE APER PLATE PRODUCTS MANUFACTURING BUSINESS IN PUNE ITY.

R.I.M.B

Dr. D. B. Director Raigad Dryanpeeth's Raigad Institute of Management Research and Development, Research and Development, Dhankawadi, Pune - 411 943

8.	IMPACT OF FORMATION TRAINING PROGRAM AND ITS IMPLEMENTATION BY PUNE MUNICIPAL CORPORATION FOR SELF HELP GROUPS Mrs. Sukanya Harshal Jagtap	135-141
7.	IMPACT OF SELF-EMPLOYMENT TRAINING PROGRAMME ON MEMBERS OF SHG OF THE PUNE CITY Mrs. Sukanya Harshal Jagtap	124-134
16.	A STUDY OF PERCEPTION OF COMMERCE STUDENTS TOWARDS CHOICE BASED CREDIT SYSTEM Dr. Kishor P. Bholane	119-123
15.	INNOVATIVE AND CREATIVE THINKING HELP TO ENTREPRENEUR TO SURVIVE SUCCESSFULLY EVEN IN PANDEMIC SITUATION OF COVID-19. Manjusha Aran Thorat – Patil, Dr. Sabap S.R.	108-118
14.	A REVIEW ON E-PHARMACY IN INDIA – SWOT ANALYSIS Mr. N. F. Awari, Dr. P. B. Suryawanshi	100-107
13.	SIGNIFICANCE OF PERFORMANCE MANAGEMENT IN THE ORGANIZATION Dr. Manisha A. Navare Kulkarni	95-99
12.	BASIC CONCEPTS, BENEFITS, AND TYPES OF GOOD AND SERVICE TAX IN INDIA Mr. Shefar Pratik Ashok, Dr. G. M. Dumbre	90-94
11.	ROLE OF UNIVERSITIES IN IMPROVING FINANCIAL LITERACY AND FINANCIAL INCLUSION: A CASE STUDY OF KOLHAPUR DISTRICT D7. Amardeep D. Jadhav	80-89
10.	A STUDY ON FINANCIAL & INCOME TAX PLANNING FOR SALARIED EMPLOYEES WITH REFERENCE OF DR.AMBEDKAR COLLEGE, YERWADA, PUNE.(F.Y2019-20) Dr.Kakade Shivaji M.	71.79
9.	A STUDY OF EFFECTIVENESS OF AVIATION CARGO LOGISTICS OPERATION IN INDIAN SCENARIO Mr. Hrushikesh Mahindra Lokhande , Dr. Rohan Dahivale	63-70

C

Dhankuwadi. Pune - 43. PIMRS

19.	INDIAN DAIRY INDUSTRY - A SUCCESSFUL CONTRIBUTION OF "AMUL" - ANAND MILK UNION 1.TD. Dr. Mohan D. Chinee	142-149
20.	A STUDY ON WORK-LIFF BALANCE AMONGST INDIVIDUALS DURING COVID-19 PANDEMIC Prof. (Mrs.) Shravani S. Mandalkar, Prof. Prathamesh R. Bobbate	150-158
21.	IMPACTING OUT OF HOME (OOH) MEDIA ADVERTISING IN COVID-19: A LITERATURE REVIEW Prof. Rupa Rawal, Dr. Amod Markale	159-163
22.	CHANGING THE CONSUMER AND RETAILERS PERCEPTION TOWARDS CASHLESS TRANSACTION AND ITS IMPACT FOR SUSTAINABLE GROWTH IN INDIAN ECONOMY Ashish Suryaprakash Gade, Minakshi Chikhafkar	164-170
23.	THE RESPONSIBILITIES OF MANAGEMENT INFORMATION SYSTEM IN IMPROVING MANAGERIAL PERFORMANCE AND EFFICIENCY Dr. Rachana V. Chavan, Dr. Magadum Alkawati A, Prof. Mugdha U. Kande	17]-185

6

C



#### March 2021

### AN IMPLEMENTATION OF TRACEABILITY IN PRODUCTION PLANNING SYSTEM

#### Dr. Rohan P. Dabivale

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#### Datta K. Satpute

#### (Student)

Rajgad Institute of Management Research& Development, Pune 43 datta stpute@gmail.com

Abstract - This paper focuses on MPS i.e. master production schedule of the two wheeler assembly line. The relation between customer forecasts, relevant production costs, and costs parameters related to production planning, are examined. The research provides an approach that considers all relevant costs factors, while optimizing the production planning problem, and automates the execution of the planning. The emphasis of this research is on the production process and finished goods; the supply side, of the internal processes, is out of the scope of this research.

Keywords: Traceability, MPS, Production Planning

#### Introduction-

Necessary information such as manufacturers, suppliers, and distributors is recorded. This information is tracked in all processes from procurement of vaw materials and parts to machining, assembly, distribution, and sales to ensure that their histories can be traced.

#### Three terms of traceability

In this paper three terms for traceability with distinguishing aims will be consistently used: traceability, traceability system, and traceability methods. The relations between the three terms are graphically described in Figure In words, the relation could be described as follows: "Models showing the product flow in process sections are constructed with traceability methods. The various product flow models for the process sections are then combined by a traceability system to achieve traceability through the process."

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Traceability	• The ability
Traceability System	The system creating the ability by linking product and process data
Traceability Methods	The methods generating the ability to link product and process data

#### Advantagesof traceability

- Improve data accuracy
- Increase operational productivity
- Protect your brand and bottom line

#### **Disadvantages of traceability**

- Time consuming
- Management changing.
- Checklist updates

#### Features of traceability

- Regulatory and Compliance Reporting
- Detailed Scareb and filtering
- Real-Time Production and Quality Monitoring
- End-to-EndERP andMES Integration
- Time Sensitive Materials and Expiration Monitoring
- Security
- Data Collaboration
- Extensive Drilf Down

#### Objectives of the Study

- 1. To understand basic theoretical concept of traccability.
- 2. To analyse shift wise production K1 EBR Modal.
- 3. To find weekly production efficiency in the production.

#### **Research Statement Problem**

The main problem occurs in production planning system are following: observed volatile demand rates, under-copacity of the production system, high emergency shipment costs, and

National Journal of Research in Marketing, Finance & HRM

Page 2

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obsolete labour. The under-capacity of the system is caused by a lack of knowledge about production system configurations with a high output per time unit.

There is argued that the production line is able to operate under lower tact-times, but the physical requirements to change the line to these requirements are currently not known.

During the literature review, it was observed that in Production planning and control manufacturing systems and hybrid systems, there are uncertaintics associated with the performance due to dynamic variations in number of kanbans, machine break down and tepair, demand variability and inventory for serial and non-serial flow systems.

#### Merhods of data collection

#### Primary Data

System need primary data conveyor system live mass production, one server system with PC, PLC, HMI, Sensor, Data matric QR Code printer, one Auto Scanner and Control panel. Also need SQL Server, .Net frame work and Mitsubishi Gx works3 Ladder Logic software Secondary Data

- a) Collection: Connects to automated, semi-automated and manual production to count and collect data with minimal or no human intervention. As per customer requirement provide solution.
- b) Display: Presents relevant production information back to operators, line leaders, supervisors, the supporting departments and the management. Big TV display provide on system live mass production industry.
- c) Analysis: Should provide sufficient production data for the management to conduct relevant analysis at all level in the shop floor.

#### Data Analysia

Data related high level security provide, does not permission of worker data changes and interferences permission. Permission allows only Manager, Sr Manager and line supervisor only data log, data management normal changes in traceability permission only authorised person. Analysis of data management to implement system as per customer requirement. As per customer requirement collect Testing system data from PLC to software. Different part parameters data collected and save in excel format as well as display on PC screen. Design user dashboard to display all bike part parameters status like alarm, warning, real time SMS

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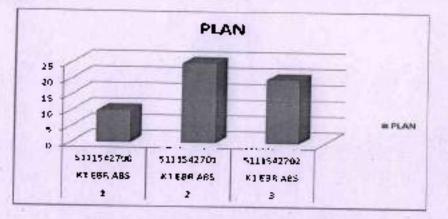
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& Email alert, with respect to parameters status show and report generate.

Shift	PART NAME	PART NUMBER	PLAN
1	K1 EBR ABS	S111542700	10
2	K1 EBR ABS	\$111542701	25
3	K1 EBR ABS	St11542702	20

Table 1: Shift wise production K1 EBR ABS Model

Above table 1 shows production side cover today's production plan 10 part marning shift target.



Graph 1: Shift wise production K1 EBR Model

Side cove shift wise plan is generated, lower and upper as per requirement of customer. Not constant production of all shifts, first shift has 10 parts needed for customer, second shift has 25 parts and third shift has 20 parts, second max production as compare to first shift and second shift. An Actual current plan and today's production are same. No production loss and all date logged and stored on server.

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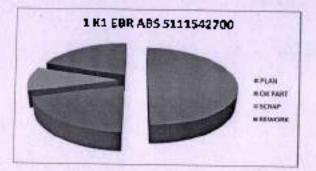
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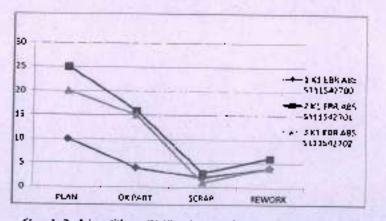


Graph 2. Pie Chart Shift wise production KJ EBR Modal

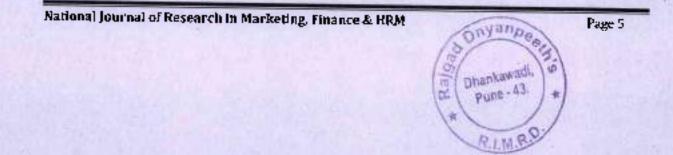
As above graph shows data actual plan and production completion process of K1 EBR ABS model. Quality manager's full day plan is to submit the production manager and production supervisor First shift plan in 10 K1 EBR ABS model target.

First shift's ok part 4, rework part 4 and scrap part 2. So production loss generate because in given time 10 part dispatch at a time is not possible for production head. Same work on second shift plan 25 part ok part 16, rework part 6 and 3 part scrap. Third shift production actual plan 20 part as per production data, Production improve better than first and second shift. Ok part 15, rework part 4 and scrup part no large production loss in third shift.

After understanding the system processes at the line, we tried to elaborate more on the actual issues and their production management and part trace. For the purpose of easily data stored of the system, we differentiated the working of the system into the current and required states. The performance of the line was majorly based on measurement of production efficiency and was displayed on the activity boards in the form of day-by the hour-production.



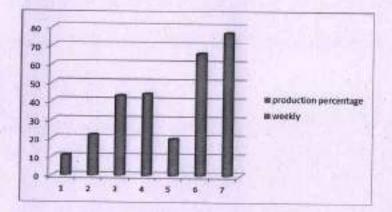
Graph 3: Line Chart Shift wise production K1 EBR ABS Modal



Batch production and therefore efficiency was increased for a certain amount of time. Thus efficiency parameter does not provide a clear picture of the performance of the system. It is therefore required to check the finished and unfinished product inventory levels.

#### Weekly production efficiency data collected company:

The performance of the line was majorly based on measurement of production efficiency and was displayed on the activity boards in the form of day-by-day and the hour-by-hour production. The data is collected from the shift records provided by the company. As seen from the beloved graph, the efficiency varies in the range from around lowest of 10% to bighest of 70%. The variation was found high in nature and not pretending to any specific pattern. This figure gives an overall picture but has limited use so as to understand which specific area needs to be improved. It should be further assisted with the help of other performance measurement criteria. The need of another performance parameter is justified if we observe the figure shown below.



Graph 4. Weekly Production efficiency

Prediction and description can be achieved by using data minimizing a tasks such as classification, prediction, association, regression, clustering, summarization, dependency modelling, and change and deviation detection. In descriptive modelling the aim is to describe not to predict models. As a consequence, descriptive are used in the setting of unsupervised learning. Typical methods of descriptive are density estimation, smoothing, data segmentation and clustering. For predictive, it falls into the category of supervised learning with method like classification, regression a decision tree.

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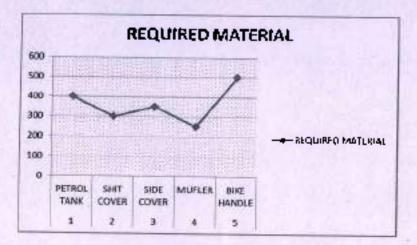
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Graph 5:1 ine Chart of Required Material

The strength of the connections between neurons increases with frequency of stimulation and the neural networks also operates in the same manner. The third technique is rules. Rules induction is one of the major forms of data mining and is perhaps the most common form of knowledge discovery in unsupervised learning systems because it is relatively easy to understand. When the rules are mined out of the database, the rules can be used either to understanding the business problems or to perform an actual predictions against some predefined prediction target. Beside the previously mentioned techniques, genetic algorithms and fuzzy logic were another example of artificial intelligence techniques that have place in data mining applications.

#### Findings

2

Traceability and production management important finding key are following:

- Having access to all the data on products' paths enables manufacturers to dig deep, and find the root cause of problems. Issues are identified and solved quickly to minimize impact.
- Seeing how parts and products move through lines facilitates continuous improvement. Indeed, improvement opportunities are lost when genealogical data is not accessible. Knowing where and when bottlenecks and delays occur makes realtime optimization possible.
- 3. Since traceability monitors how products move through the manufacturing process, it helps with value stream mapping. Equipped with detailed product genealogy records, manufactorers gain supply chain visibility, which provides a much more granular picture of their operations' value stream.

National Journal of Research in Marketing, Finance & HRM

Page 7

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Dhankawadi, Pune - 43.

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 Moreover, part traceability along the entire production line can also help find key points where quality check-ups should be added. It also increases accountability and engagement on the shop floor.

#### Conclusion

Technology-enabled end-to-end traceability in two wheeler part value chains, coupled with multi-stakeholder collaboration, has the potential to fundamentally improve production systems. To achieve its full potential, stakeholders will need to come together to enable emerging technologies and to install a broad system and standards. This collaboration should be built on a shared vision and executed with recognition of the mutual benefits of partnership.

Over-time costs and emergency shipment costs are not included in these analyses. Furthermore, the used capacity scenarios are based on empirical data, but remain an approximation of the true behaviour of the production system, when adding a worker to the system. Nonetheless, these scenarios should provide a sound insight in the methods of planning, and in the practical use and the importance of the capacity scenarios. The traccability in the distribution chain would significantly increase by applying the barcode part tracing technique. The improved traceability gives a better opportunity to see how the products are affected by the handling in the distribution chain, as analyses from different stages in the distribution chain can be compared.

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### A STUDY OF IMPACT OF E-COMMERCE ON INDIA'S COMMERCE.

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#### Abstract:

E-comprete involves an online transaction. E-commerce provides multiple benefits to the consumers in form of availability of goods at lower cost, wider choice and saves time. The general category of commerce can be broken down into two parts: E-Merchandise & Efinance. Many companies, organizations, and communities in India are doing business using E-commerce and also are adopting M-commerce for doing business. Ecommerce is showing tremendous business growth in India. Increasing internet users have added to its growth. Despite being the second largest user base in world, only behind China (650 million, 48% of population), the penetration of e-commerce is low compared to markets like the United States (266 M, 84%), or France (54 M, 81%), but is growing at an unprecedented rate, adding around 6 anilhon new extrants every month. The industry consensus is that growth is at an inflection point. India's e- commerce market was worth about \$3.9 billion in 2009, it went up to \$12.6 billion in 2018. In 2018, the e-retail segment was worth USS2.3 billion. About 70% of Indra's e-commerce market is travel related. According to Google India, there were 35 million online shoppers in India in 2014. Q1 and is expected to cross 200 million mark by end of year 2019. By 2021, India is expected to generate \$100 billion online retail revenue out of which \$35 hillion will apparel sales are set to grow four times in coming years. This paper is outcome of a review of various research studies enrich out on Impact of E-commerce on Indian Commerce

Key Words: E-commerce, E-finance, E-Merchandise, M- Commerce,

#### INTRODUCTION

India has emerged as one of the major players on the new international business scene. Its unstoppable economic growth since reforms in 1991 has become the focus of attention of researchers in the area of international business and management. The purpose of this paper is to review the impact of e-commerce on Indian Commerce that has been published in top business and management journals, with the aim of knowing what are the most

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National Journal of Research in Marketing, Finance & HRM

Page 4R

influential papers, what are the issues that have received the most attention, which are the main findings or what more needs to be done in terms of research

#### E-COMMERCE

E-commerce is a paradigm shift. It is a "disruptive" innovation that is radically changing the traditional way of doing business. Electronic commerce is a type of business model, or segment of a larger business model, that enables a firm or individual to conduct business over an electronic network, typically the internet. E-commerce is the buying and selling of goods and services, or the transmitting of funds or data, over an electronic network, primarily the Internet. These business transactions are business-tobusiness, business-to-consumer, consumer-to-consumer of consumer-to-business. The term e- tail is used in reference to transactional processes around online retail. Ecommerce is conducted using a variety of applications, such as email, fax, online catalogs and shopping carts, Electronic Data Interchange (EDI), File Transfer Protocol, and Web services. It can be thought of as a more advanced form of mail-order purchasing through a catalog. E- Commerce is the movement of business onto the Workl Wide Web. The effects of e-commerce are already appearing in all areas of business, from customer service to new product design. It facilitates new types of information based business processes for reaching and interacting with customers like online advertising and marketing, online order taking and online customer service.

There has been a rise in the number of companies taking up e- commerce in the recent past. Major Indian portal sites have also shifted towards ecommerce instead of depending on advertising revenue. Many sites are now selling a diverse range of products and services from flowers, greeting cards, and movie tickets to groceries, electronic gadgets, and computers, etc

#### Ilistorical Development of E-Commerce

A timeline for the development of e-commerce:

- 1971 or 1972: The ARPANET is used to arrange acaonabis sale between students at the Stanford Artificial Intelligence Laboratory and the Massachusetts Institute of Technology, later described as "the seminal act of c- commerce" in John Markoff's book What the Dormouse Scid.
- 1979: Michael Aldrich demonstrates the first online shopping system.

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- 1981: Thomson Holidays UK is first business-to-business online shopping system to be installed.
- 1982: Minitel was introduced nationwide in France by France Télécom and used for online ordering.
- 1983: California State Assembly holds first hearing in "electronic commerce" in Volcano, California. Testifying are CPUC, MCI Mail, Prodigy, CompuServe, Volcano Telephone, and Pacific Telesis. (Not permitted to testify is Quantum Technology, later to become AOL.)
- 1984: Gateshead SIS/Tesco is first B2C online shopping system and Mrs Snowball, 72, is the first online home shopper
- 1984: In April 1984, CompuServe launches the Electronic Mall in the USA and Canada. It is the first comprehensive electronic commerce service.
- 1990: Tim Bemers-Lee writes the first webbrowser, WorldWideWeb, using a NeXT computer.
- t992: Book Stacks Unlimited in Cleveland opens a commercial sales website (www.books.com) selling books online with credit card processing.
- 1993: Paget Press releases edition No. 3 of the first app store. The Electronic AppWrapper
- 1994: Netscape releases the Navigator browser in October under the code name Mozilla. Netscape 1.0 is introduced in late 1994 with SSL encryption that made transactions secure.
- 1994: Ipswitch IMail Server becomes the first software available online for sale and immediate download via a partnership between Ipswitch, Inc. and OpenMarket.
- 1994: "Ten Summoner's Tales" by Sting becomes the first secure online purchase.
- 1995: The US National Science Foundation lifts its furner strict prohibition of commercial enterprise on the Internet.

 1995: Thursday 27 April 1995, the purchase of a book by Paul Stanfield, Product Manager for CompuServe UK, from W H Smith's shop within CompuServe's UK Shopping Centre is the UK's first national online shopping service secure transaction. The shopping service at launch featured W H Smith, Tesco, Virgin Megastores/Our Price, Great Universal Stores (GUS), Interflora, Dixons Retail, Past Times, PC World (retailer) and Inunvations.

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Page 50

National Journal of Research in Marketing, Finance & HRM

- 1995: Jeff Bezos launches Amazon com and the first commercial-free 24-hour, internet-only radio stations, Radio HK and NetRadio start broadcasting, eBay is founded by computer programmer Pierre Omidyar as AuctionWeb.
- 1996: IndiaMART B2B marketplace established in India.
- 1996: ECPlaza B2B marketplace established in Korea.
- 1998: Electronic postal stamps can be purchased and downloaded for printing from the Web.
- 1999: Alibaba Group is established in China. Business.com sold for US \$7.5 million to eCompanies, which was purchased in 1997 for US

\$149,000. The peer-to-peer filesharing softwareNapster launches. ATG Stores launches to self decorative items for the home online.

- 2000: The dot-corn bust.
- 2001: Alibaba.com achieved profitability in December 2001.
- 2002: eBay acquires PayPal for \$1.5 billion. Niche retail companies Wayfar and NetShops are founded with the concept of selling products through several targeted domains, rather than a central portal.
- 2003: Amazon.com posts first yearly profit.
- 2003: Bossgoo B2B marketplace established in China.
- 2004: DHgate.com, China's first online b2b transaction platform, is established, forcing other b2b sites to move away from the "yetlow pages" model.
- 2007: Business.com acquired by R.H. Donnelley for \$345 million.
- 2009: Zappos.com acquired by Amazon.com for \$928 million. Retail Convergence, operator of private sale website RueLaLa.com, acquired by GSI Commerce for

\$180 million, plus up to \$170 million in earn-out payments based on performance through 2012.

- 2010: Groupon reportedly rejects a \$6 billion offer from Google. Instead, the group buying websites went ahead with an IPO on 4 November 2011. If was the largest IPO since Geogle.
- 2011: Quidsi.com, parent company of Diapers.com, acquired by Amazon.com for \$500 million in cash plus \$45 million in debt and other obligations. GSI Commerce, a company specializing in creating, developing and running online shopping sites for brick and mortar businesses, acquired by eBay for \$2.4 billion.

National Journal of Research in Marketing, Finance & HRM

Page 51

80

 2014: Overstock.com processes over \$1 million in Bitcoin sales. India's ecommerce industry is estimated

to have grown more than 30% from 2012 to \$12.6 billion in 2013. US eCommerce and Online Retail sales projected to reach \$294 billion, an increase of 12 percent over 2013 and 9% of all retail sales. Alibaba Group has the largest Initial public offeringever, worth \$25 billion.

2015: Amazon.com accounts for more than half of allecommerce growth, selling atmost
 500 Million SKU's in the US.

#### **KEY DRIVERS IN INDIAN E-COMMERCE**

- Large percentage of population subscribed to broadband Internet, burgconing 3G internet usets, and a recent introduction of 4G across the country.
- Explosive growth of Smartphone users, soon to be world's second largest Smartphone user base.
- Rising standards of living as result of fast decline in poverty rate.
- Availability of much wider product range (including long tail and Direct Imports) compared to what is uvailable at brick and mortar retailers.
- Competitive prices compared to brick and mortar retail driven by disintermediation and reduced inventory and real estate costs.
- Increased usage of online classified sites, with more consumer buying and selling second-hand goods
- Evolution of Million-Dollar startup like Jaboug.com, Sauvn, Makemytrip, Bookmyshow, Zomato Etc.
- India's retail market is estimated at \$470 billion in 2011 and is expected to grow to \$675 billion by 2016 and \$850 billion by 2020. estimated CAGR of 10%. According to Forrester, the e-commerce market in India is set to grow the fastest within the Asia-Pacific Region at a CAGR of over 57% between 2012 –2016. India has an internet user base of about 354 million as of June of 2015. Despite being the second largest user base in world, only behind China (650 million, 48% of population), the penetration of e-commerce is law compared to markets like the United States (266 M. 84%), or France (54 M, 81%), but is growing at an unprecedented rate, adding around 6 million new entrants every month. The industry consensus is that growth is at an inflection point. In India, cash on delivery is the most preferred payment method, accumulating 75% of the e-retail activities. Demand for international consumer

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products (including long-tail items) is growing much faster than in-country supply from authorized distributors and e-commerce offerings. Largest e-commerce companies in India are Flipkart, Snapdcal, Amazon India, and Paytm

Growth Prospects of E-Commerce in India:

Increasing internet and mobile penctration, growing acceptability of online payments and favourable demographics has provided the e-commerce sector in India the unique opportunity to companies connect with their customers, it said. There would be over a five to seven fold increase in revenue generated through ecommerce as compared to last year with all branded apparel, accessories, jewellery, gifts, footwear are available at a cheaper rates and delivered at the doorstep, (as per industry body Assocham). It is noted that the buying trends during 2016 will witness a significant upward movement due to aggressive online discounts, rising fuel price and wider and abundant choice will hit the e-commerce industry in 2016.

- It observed mobile commerce (m-commerce) is growing rapidly as a stable and secure supplement to the e-commerce industry. Shopping online through smart phones is proving to be a game changer, and industry leaders believe that m- commerce could contribute up to 70 per cent of their total revenues. In India roughly 60-65 per cent of the total e- commerce sales are being generated by mobile devices and tablets, increased by 50 per cent than in year 2015 and also likely to continue upwards. It noted that the browsing trends, which have broadly shifted from the desktop to mobile devices. in India, online shopping is also expected to follow suit, as one out of three customers currently makes transactions through mobiles in tier-1 and tier-2 cities. In 2015, 78 per cent of shopping queries were made through mobile devices, compared to 46 per cent in 2013. In 2015, the highest growth rate was seen in the apparel segment almost 69.5 per cent over last year, followed by electronic items by 62 percent, baby care products at 53 per cent, beauty and personal care products at 52 per cent and home furnishings at 49 per cent. It revealed that Mumbai ranks first in online shopping followed by Delhi, Ahmedabad, Bangalore and Kolkata. On the mode of payment, almost 45 per cent of online shoppers reportedly preferred cash on delivery mode of payment over credit cards (16 per cent) and debit cards (21 per cent).
- Only 10 per cent opted for internet banking and a scanty 7 per cent preferred cash cards, mobile wallets, and other such modes of payment, it said. Among the above age segments, 18-25 years of age group has been the fastest growing age segment online.

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National Journal of Research in Marketing, Finance & HRM

with user growth being contributed by both male and female segments. The survey revealed that 38 per cent of regular shoppers are in 18-25 age group, 52 per cent in 26-35, 8 per cent in 36-45 and 2 per cent in the age group of 45-60.

Challenges of E-commerce in India

India has less credit card population, lack of fast postal services in rural India. Accessing the Internet is currently hindered down by slow transmission speeds, frequent disconnects, cost of Wireless connection and wireless communication standards over which data is transmitted. High-speed-bandwidth Internet connection not available to most citizens of the nation at an affordable rate. In India, mostly people are not aware about the English language or not so good in English language. So that for the transaction over internet through electronic devices, language becomes one of the major factors to purchases, hire and sell a particular product or services. Multiple issues of trust in e-commerce technology and lack of widely accepted standards, lack of payment gateways, privacy of personal and business data connected over the Internet not assured security and confidentiality of data not in place to deploy ubiquitous IT infrastructure and its maintenance.

#### · Conclusion

- Growth of e-commerce depend to a great extent on effective IT security systems for which necessary technological and legal provisions need to be put in place and strengthened constantly. While many compunies, organizations, and communities in India are beginning to take advantage of the potential of ecommerce, critical challenges remain to be overcome before e-commerce would become an asset for common people.
- With the explosion of internet connectivity through mobile devices like Smartphone and tablets, millions of consumers are making decisions online and in this way enterprises can build the brand digitally and enhance productivity but government
- policies must ensure the cost effective methods/solutions. E- Commerce m India is destined to grow both in revenue and geographic reach. The challenge of establishing consumer trust in e-commerce poses problems and issues that need further research.

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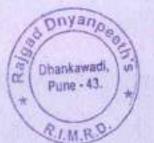


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National Journal of Research in Marketing, Finance & HRM

Page \$5



### A STUDY OF EFFECTIVENESS OF AVIATION CARGO LOGISTICS OPERATION IN INDIAN SCENARIO

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#### Abstract

Indian aviation cargo industry is a complex and comperitive industry with any stakeholders and is ably navigating the ever changing and increasingly complex air freight and cargo environment while implementing new initiatives for its seamless growth, to keep it at par with international standards.

The main purpose is to study the basic activity involved in operations of aviation cargo logistics and various challenges face by aviation cargo logistics chain both are key areas of focus.

Throughput efficiency also will improved by upgrading infrastructure facilities and implementation of fast-track facilities it will also help in reducing dwell time and promote just in time operation process, which is essential to maintain relevant amount of inventories. *Keywords: Aviation Cargo, Logistics Operation* 

#### If Introduction

Modern aviation transport is an essential enabler of global connectivity and serves as a key engine of ecumunic growth of development. Aviation cargo brings in efficiency in movement of material bringing new market closer. Aviation cargo traffic in our country is expected to grow in appears.

The research aims at understanding the problems of aviation cargo operations there are different stages of the process of import and export of the cargo some of the major process are export operations, import operations, air way bill, customer clearance, freight forwarding, National Journal of Research in Marketing, Finance & HRM Pa



freight transportation. These study gives and overview about problems and challenges in aviation cargo operations, the problems like procedural bottlenecks of customs clearance, congestion at airport cargo terminal, reducing dwell time, insufficient use of belly cargo capacity, forecasting airline curgo capacity and space allocation challenges of handling hazardous cargo and dangerous cargo etc.

Indian avtation cargo industry is a complex and competitive industry with many stakeholders and is ably navigating the over-changing and increasingly complex aviation freight and cargo environment while implementing new initiatives for its seamless growth, to keep it at par with international standards.

#### 2] Objectives of the Study

- 1. To study the basic concept of aviation cargo industry and its operations.
- To study the importance of aviation cargo logistics in the transportation of timetemperature sensitive perishable goods and study the basic concepts related with them.
- To study the role and contribution of aviation cargo industry in Indian economy.
- To study indian airports outline and freight traffic analysis on major airports in India.

#### 3] Research Problem

The aviation logistics industry in the country today is resist with many serious issues like inordinate dwell times, missing and non-traceable cargo, damaged cargo, processing times and queues at the cargo terminal etc. aviation cargo infrastructure in India is frequently designed for medium and long term requirements and woeffully inadequate and overloaded. And hence is widely acknowledged that existing process at the airports for cargo act as a stumbling block for growth of industry.

Aviation cargo logistics industry suffering from various challenges is as follows

- Lack of airport and sirline capacity especially during peak hours.
- Lack of connectivity to rural as well as small town.
- 3. Cost and government taxation policies.
- 4. Inefficiency of process leading to high dwell times.

#### 4] Review of Literature

Accurding to (Vasantha, 2019) that results of employees perception towards the challenges in

National Journal of Research in Marketing, Finance & HRM



aviation cargo shows "lack of skilled manpower are identified as major challenges in aviation cargo operations" the main challenges in customs clearance and documentation is shortage of proper offers at right time.it is observed that the cargo packaging and handling are affected the operations and services in that carelessness of manpower leads damages because of improper and unskilled manpower affects the operations and services the handling of cargo which leads to damage. Also major problem found that major problem in truck lay is airfines are not giving carting order to the trucks at the right time is the main challenges face by respondent.

According to (Quang, 2017) Air cargo transport and air cargo services are two major factors that create the value of logistics in the air transport sector. It not only contributes directly to national income, but also contributes indirectly through the promotion of other sectors of the economy, especially the international trade of nations. To see the direct contribution, it is necessary to measure their value in GDP. To accomptish this objective, this study will brief the theoretical basis, build measurement methods, collect and analyzed data from 2011 to 2016. The results of the study will help the Vietnamese aviation industry to see the value of its contribution, the development trend and the development of appropriate policies.

According to (Ministry of Civil Avaition Government of India.Air Cargo Logistics In india., 2012) Air cargo logistics play a vital role in the economic development of nation. Airlines, air cargo terminal operators, ground handling services providers, integrated express service providers, forwarders, domestic cargo transport service providers and custom house agent are the key players in the entire air cargo supply chain. Thus the air cargo industry presents a wide variety of service providers coming together to move goods both domestically and internationally with a single minded purpose of faster and efficient delivery.

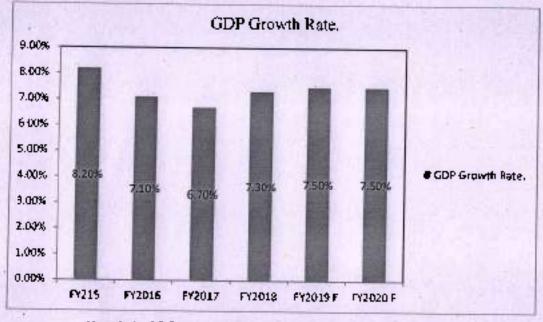
These business entities in air cargo logistics industry in turn interact with a number of crossborder regulatory agencies the principal among them is the customs establishment. Speedier services in the air cargo supply chain facilities larger number of business entities to become more competitive. Globally, more than one-therd of the value of goods traded internationally is transported by air and therefore air cargo industry is considered as a borometer of global economic health.

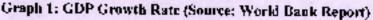
National Journal of Research in Marketing, Finance & HRM

Page 65

S DAYSING

Dhankewedi Pure - 42 5] Indian Aviation Industry and Its Overview





#### Interpretation:

#### Domestic Macro-Economic Overview:

Economic growth is gaining strength in 2018 and even in 2019 India is likely to be the fastest-growing major economy in the world, as per World Bank. Union budget of 2018-19 continued the agenda of fiscal prodence with emphasis on reducing central government's debt to GDP ratio. Union Budget also focused on rotal economy through targeted investments.

The short-term cost of temporary disruptions such as demonstisation and the Goods and Service Tax was seen in 2017 when India's GDP growth rate declined from 7.1% in 2016 to 6.7% in 2017. But, the effect is fading as per the latest report by World Bank, where they have maintained the expected growth projections 7.5% for 2019.

The strong and sustained outlook is on the back of robust private consumption and strengthening investments. The World Bank said that India's growth potential is of 7% in the medium-term and is currently growing above it. This can be attributed to the major ecunamic reforms and fiscal measures taken by the government. In the World Banks' Doing Business Report (2018), India jumped from 130 to 100 ranks, India is among the top five reformers and has been able to improve its score in six out of 10 criteria used by World Bank to measure case of doing business. This is a pusitive sign for investors

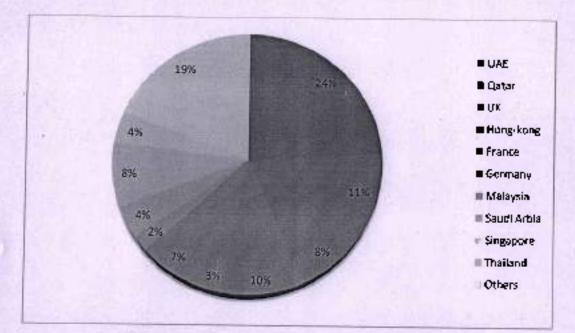
While the fundamentals are strong for India, but certain downside risk remain. As per World

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Bank, the downside risks include internal possibility of fiscal slippages, delays in reforms to resolve financial vulnerabilities and improve the health of regional banking systems as well as external factors such as faster-than expected tightening in global financial conditions and fear of global trade war. However, at the same time, stronger than expected global growth can lead to increased domestic growth for India.

6] Top Countries for International Air Freight Traffic



Graph 2: Top Countries for International Air Freight Traffic

#### Interpretation:

- According to AAI, over 2018-23, the international and domestic air freight is supposed to grow at a CAGR of 8% and 8.5% respectively with an overall growth of 8.2%.
- Considering this trend to continue tell 2027, projected international and domestic air cargo will be 3.6 million MT and 2.1 million MT respectively resulting in total air cargo traffic of 6.8 million MT.
- As mentioned in short term goal for India which is set in national air cargo policy, to develop air cargo transhipment hub in India at all major airports by 2025.
- By referring regulatory policies and strategies which will be help to increase international air freight traffic as following:

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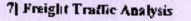
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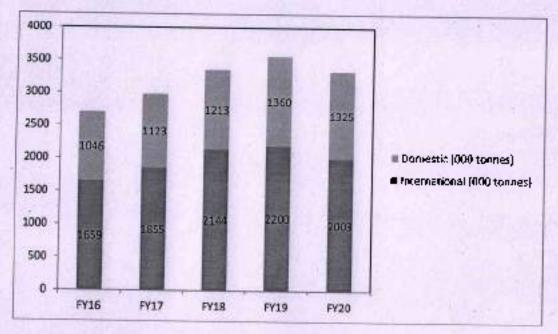
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- A. Air service agreement and promoting co-operation with international airports
- B. Cargo community infrastructure

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C. Technology and innovation.





### Graph 3: International and Domestic Freight Traffic

#### Interpretation:

- > In FY20, domestic freight traffic stood at 1.32 MT and international freight traffic was at 2.00 MT
- By 2023, total freight traffic is expected to touch 4.1 MT, exhibiting a CAGR of 7.27% between FY16 and FY23.in addition, international freight is expected to grow at a CAGR of 7.50% and domestic freight traffic is expected to grow at a CAGR 7.13% between FY16 and FY23.
- As we see, there is significant amount of growth in international freight traffic as compared to domestic market due to EXIM policy and Preferential and Free Trade Agreements which is part of regulatory policies and strategy in support of air cargo growth.
- Sovernment also takes initiative to Aligning with International standards to secure and facilitate trade it also helps to do ease of doing business and promote export from India to international market.

National Journal of Research in Marketing, Fibance & HRM

Page 6B



#### Conclusion

Speed of the delivery is a crucial to efficient logistics. Regulatory processes and the regulatory environment play a significant role in the movement of cargo by air and express delivery industry regulatory obligations are required to be fulfilled within a very short delivery timeframe. A simple, transparent and efficient regulatory environment without compromising on regulatory requirements is necessary for enabling faster movement of cargo/EDS by air.

Significant amount of investment made in creating infrastructure would become futile if the regulatory framework does not assist in the full realization of the potential of this infrastructure. As the regulatory environment impacting the air cargo industry spans over various department/Ministries, every wing of the government has to work in a concerted manner to ensure that the overall objective of economic development is advanced without barriers.

Customs administration have taken a number of initiatives toward trade facilitation and there is no denial of that; but what is important is that, today India is poised to become the economic power house of the world being one of the fastest growing economics and therefore needs of such a fast growing economy are different and this requires deeper analysis of problems on hand and a faster durable solution.

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National Journal of Research in Marketing, Finance & HRM

Page 69

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Volume:	6	No.1	
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5

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